## Operation Manual



N6+ Series

## Mechanical Total Station

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## 1. SPECIFICATIONS

### 1.1 EDM

| Carrier Wave |  | 0.65~0.69 $\mu \mathrm{m}$ |  |
| :---: | :---: | :---: | :---: |
| Effective Range of Bluetooth |  | 10 m |  |
| Reflectorless Range |  | 1000m/1500m optional |  |
| Oscillation Frequency |  | 150 MHz |  |
| EDM Type |  | Coaxial |  |
| Minimum Reading for Distance |  | 0.1 mm |  |
| Laser Dot without Reflector (Red laser beam) |  | Around $7 \mathrm{~mm} \times 14 \mathrm{~mm} / 20 \mathrm{~m}$ |  |
|  |  | Around $10 \mathrm{~mm} \times 20 \mathrm{~mm} / 50 \mathrm{~m}$ |  |
| Atmosphere Correction |  | Manual Input, Auto correction |  |
| Earth Curvature Correction |  | Manual Input, Auto correction |  |
| Prism Constant |  | Manual Input, Auto correction |  |
| Dist.Unit |  | Meter/US.Feet/International Feet/ Feet-inch optional |  |
| Average Measure Time |  | 3 Times |  |
| Distance Measurement |  |  |  |
| Accuracy With Reflector |  |  |  |
| Measure Mode | Accuracy |  | Time |
| Fine Mode | $\pm\left(2+2 \times 10^{-6} \cdot D^{* 1}\right) \mathrm{mm}$ |  | <0.3s |
| Tracking Mode | $\pm\left(5+2 \times 10^{-6} \cdot \mathrm{D}\right) \mathrm{mm}$ |  | $<0.1 \mathrm{~s}$ |
| IR Sheet Mode | $\pm\left(2+2 \times 10^{-6} \cdot \mathrm{D}\right) \mathrm{mm}$ |  | $<0.3$ s |
| Accuracy w/o Reflector *with Kodak Gray Card White Side (90\% reflective) |  |  |  |
| Fine Mode < 500 m | $\pm\left(3+2 \times 10^{-6}\right.$ D) mm |  | $0.3 \sim 3 \mathrm{~s}$ in normal, less than 10s |
| Fine Mode $>500 \mathrm{~m}$ | $\pm\left(5+2 \times 10^{-6} \cdot \mathrm{D}\right) \mathrm{mm}$ |  |  |


| Tracking Mode | $\pm\left(10+2 \times 10^{-6} \cdot\right.$ D $) \mathrm{mm}$ |  |
| :--- | :--- | :--- |
| Max. Range |  |  |
| With Reflector Single Prism 5000 m <br> ${ }^{* 2}$ Good Conditions IR Sheet 1000 m <br> Without Reflector <br> ${ }^{* 2}$ Good Conditions White*3 Gray Degree 0.18 <br> ${ }^{* 1}$ D $=$ distance in mm   <br> ${ }^{* 2}$ Good Conditions: slight haze, visibility about 20km   <br> ${ }^{* 3}$ Kodak Gray Standard (90\% reflective)   |  |  |

### 1.2 Others

## Angle Measurement

| Measuring Method | Absolute Encoding |
| :--- | :---: |
| Diameter of Encoding Disk | 79 mm |
| Minimum Reading for Angle | $0.1 " / 1^{\prime \prime} / 5^{\prime \prime} / 10^{\prime \prime}$ optional |
| Accuracy | $2.0^{\prime \prime} / 5.0^{\prime \prime}$ |

## Telescope

| Image | Erect |
| :--- | :--- |
| Tube Length | 154 mm |
| Effective Aperture | 45 mm (EDM:50MM) |
| Magnification | 30 x |
| Field of View | $1^{\circ} 30^{\prime}$ |
| Minimum Focus Distance | 1.2 m |
| Resolving Power | $3^{\prime \prime}$ |
| Compensator | Dual axis liquid-electric |
| System | $\pm 4^{\prime}$ |
| Working Range | $1^{\prime \prime}$ |
| Accuracy |  |


| Vial |  |
| :---: | :---: |
| Plate Vial | 30"/2mm |
| Circular Vial | 8'/2mm |
| Laser Plummet |  |
| Accuracy | \pm 1.5 mm ( at 1.5 m$)$ |
| Optical Plummet (OPTIONAL) |  |
| Image | Erect |
| Magnification | 3 x |
| Focusing Range | 0,5m~ |
| Field of View | $5^{\circ}$ |
| Display Unit |  |
| Type | 6 Lines LCD screen |
| Data Communication |  |
| Port | USB Stick up to 256G, Bluetooth |
| Battery |  |
| Type | Rechargeable Lithium battery |
| Voltage | 7.4 V DC, 3100 mAH |
| Continuous Operation Time | 10 hrs |
| Working Environment |  |
| Temperature | $-20^{\circ} \mathrm{C} \sim+50^{\circ} \mathrm{C}$ |
| Dimension |  |
| Size | $190 \mathrm{~mm} \times 195 \mathrm{~mm} \times 335 \mathrm{~mm}$ |
| Weight | 5.5 kg |

* The manufacturer reserves the right to make technical changes without prior notice *


## 2. BRIEF INTRODUCTION

### 2.1 Appearance



| 1 | Handle |
| :--- | :--- |
| 2 | Battery Lock |
| 3 | Battery |
| 4 | Optical Unit |
| 5 | Optical Focusing Ring |
| 6 | Eyepiece Handle |
| 7 | Eyepiece Focusing |
| 8 | Ring |
| 9 | Eyepiece |
| 10 | Centranator Mark |
| 11 | Vertical Clamp and |



| 12 | Vial Bubble |
| :---: | :--- |
| 13 | Horizontal Clamp |
| 14 | and Tangent Unit |
| 15 | Trigger Key |
| 16 | Display Unit |
| 17 | Uswer Key |
| 18 | Circle Bubble Port |
| 19 | Tribrach Lock |
| 20 | Leveling Screw |
| 21 | Base |

### 2.2 Keyboard



| Key | Name | Function |
| :---: | :---: | :---: |
| ( | Star key | Enter the star mode |
| ANG) | Angle | Enter the angle measurement mode |
| (1157) | Distance | Enter the distance measurement mode |
| (cord | Coordinate | Enter coordinate measurement mode |
| (116N) | Menu | Enter menu |
| (ESC) | Esc | Cancel operation, or return to the last page |
| (D) | Power key | Power ON/OFF |
| (F1) - F4 | Function key | Functions correspond to information displayed |
| (0) - 9 ( | Number keys | numbers/characters, or select items/hot keys |
| (T) | Move keys | Move the cursor to the left, right, up and down |
| (ENT) | Enter | Confirm the data, or go down to next item |

The icon shown as below:

| Icon | Meaning | Operation |
| :---: | :---: | :---: |
| 鸣 | Dual sensor | ( F 2 (F2) |
| - | Single sensor | ( F2) F1 |


| * | Sensor closed | ( F2 F3 |
| :---: | :---: | :---: |
| * | Bluetooth | Bluetooth on. |
| 邫 | Reflectorless mode | $\star$ * |
| (1) | Reflector mode | $\star$ * |
| 寊 | Reflector sheet | $\star$ * $\downarrow$ |
| - | Battery voltage | Display the battery voltage in real time.............................................. |

### 2.3 Star Key

Press [ $\star$ ] to activate the Star Key menu, press direction key [ $\mathbf{\Delta}$ ] [ $\mathbf{V}$ ]
[ $\boldsymbol{\nabla}$ ] [4] to move the cursor, press function keys to operate. Press [ESC] to exit the menu.

(1) Direction keys

Reflector: the default setting is NON-P. Press [ $\$$ ] to switch among Prism, Sheet and Non-prism mode.

Plummet: the intensity for laser plummet. Press [4] to switch the value among $2 \rightarrow 1 \rightarrow 0 \rightarrow 4 \rightarrow 3 \rightarrow 2$, 0 means off.
Contrast: the default value is 10 . Press [ $\mathbf{\Delta}$ ] to switch the contrast for LCD screen among $10 \rightarrow 11 \rightarrow \cdots \cdots \rightarrow 16 \rightarrow 00 \rightarrow 01 \rightarrow 02 \cdots \cdots \rightarrow 09 \rightarrow 10$.
CrosHair: Illumination for crosshair (reticle unit). The default value is 0 . Press [ $\mathbf{V}$ ] to switch the value among $0 \rightarrow 1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 0,0$ means off.
(2) Function keys
(F1 ILL: Illumination for LCD screen and keyboard. The default
setting is on. Press [F1] to open or close the illumination.
(F2 IILT: On/Off the tilt sensor. The default setting is dual-axis sensor. Press [F2] to enter $1 / 2$ page. Then press [F1] X-ON for single X-axis compensation, press [F2] XYON for dual-axis compensation. Press [F3] OFF to close the compensator. Press [F4] to enter $2 / 2$ page. It will display the compensate value on current position.
(F3) Point: On/off laser pointer. The default setting is off. Press [F3] to switch the laser pointer between on and off.
(F4) PARA: Parameter setting menu.
Input the value of temperature and atmosphere pressure. It will calculate the PPM automatically based on the atmosphere correction.

Reference value: Temperature $20^{\circ} \mathrm{C}$, pressure $\mathrm{P}=1013 \mathrm{hPa}$

$$
\text { Calculation formula: } \quad \mathrm{PPM}=278.44-\frac{0.294922 P}{1+0.003661 t}
$$

Users can also calculate the PPM value based on the formula by themselves and input the value by manual.

Note: a) Input range for temperature : $-30^{\circ} \mathrm{C} \sim+60^{\circ} \mathrm{C}$, increased by $0.1{ }^{\circ} \mathrm{C}$; Input range for atmosphere pressure560~1066hPa, min.0.1 hPa increase. B) Input range for PPM is -999.9~999.9ppm.

(a)

(b)

(c)

### 2.4 Hot Keys

When the total station is under the basic measurement surface, click the numeric keyboard to quickly access to the other pages.

| Key | Quick Access To |
| :---: | :---: |
| 0 | Stake Out |
|  | Tilt Sensor |
| - | Data Confirm |
| 1 | Memory MGR. |
| 2 | View Meas File |
| 3 | View Coord File |
| 4 | Resection |
| 5 | Created Meas \& Coord File |
| 6 | Read Coordinate File |
| 7 | STN Setup |
| 8 | BS setup by coordinate |
| 9 | BS setup by angle |

### 2.5 System Information

Hold the power key in 1 s to power on. The initial page is the angle measurement mode (pic a), press [ESC] to enter the system information page (pic b).

Press [Menu] - [F4] P2 - [3] Information to check the hardware information (pic b).

(a)

(b)

(c)

## 3. PREPARATION

### 3.1 Preparation

## Unpacking

Lay down the case lightly with the cover upward. Unlock the case and take out the instrument.

## Storage of Instrument

Cover the cap, put the instrument into the case with the vertical clamp screw tightened and circular vial upwards (lens towards tribrach).

### 3.2 Instrument Setup

## 1) Setting up the tripod

A. Loosen the screws on the tripod legs, pull out to the required length and tighten the screws.
B. Make the center of tripod and the occupied point approximately on the same plumb line.
C. Step on the tripod to make sure if it is well stationed on the ground.

## 2) Instrument setup (Laser plummet)

A. Place and fix the instrument carefully on the tripod
B. Press [ $\star$ ] and turn on the laser plummet. Hold the two legs which are not fixed on the ground and decide the position to fix according to the laser dot. When the laser dot is roughly on the station point, fix those 2 legs.

## Instrument setup (Optical plummet)

Adjust the eyepiece of the optical plummet telescope to your eyesight. Slide the instrument by loosening the tripod screw; place
the point on the center mark of the optical plummet. Sliding the instrument carefully as to not rotate the axis will allow you to get the least dislocation of the bubble.

## 3) Roughly leveling by the circular vial

A. Rotate the foot-screw A and B to move the bubble in the circular vial, in which case the bubble is located on a line perpendicular to a line
 running through the centers of the two leveling screw being adjusted.
B. Rotate the foot-screw $C$ to move the bubble to the center of the circular vial.

## 4) Leveling by the plate vial

A. Rotate the instrument horizontally by loosening the horizontal clamp unit and place the plate vial parallel to the line connecting rotating the foot-screw $A$ and $B$, and then bring the bubble to the center of the plate vial by rotating the foot-screw $A$ and $B$.
B. Rotate the instrument in $90^{\circ}$ (100gon) around its vertical axis and turn the remaining leveling screw or leveling $C$ to center the bubble once more.
C. Repeat the steps and check whether the bubble is correctly centered in all directions.

If the laser or optical plummet doesn't stay at the center position after levelling, please slightly loosen the screw under the tripod head and move the instrument (don't rotate the instrument) until the equipment is on the station point. Tighten the screw and level the instrument again. Repeat these steps until the instrument is precisely centered and leveled.

Note: You can also level the instrument precisely by the E-bubble. When the tilt is over $\pm 4$ ', the system will enter the adjusting page of tilt sensor automatically.

### 3.3 Battery

## Inserting

Put the battery into the instrument. Check and insert it correctly to side into the housing.

## Replacing

Press the battery lock on the top of batter case, then remove the battery. When the remaining voltage is less than one grid, please stop your operation and charge it as soon as possible.

Before remove the battery from the instrument, make sure that the power is turned off. Otherwise, the instrument may be damaged.

## Charging

The battery must be charged prior to using before the first time
operation.
The battery LB-01 should be charged only by the official charger NC10, which packed together with the instrument. Please connect the power supply in $110 \mathrm{~V}-220 \mathrm{~V}$, among $0^{\circ} \sim \pm 45^{\circ} \mathrm{C}$.
When the indicator on the charger is red, the charging process has begun. When indicator turns green, the charging has finished. For safety, please pull out the battery and charger in time.
In order to get the maximum service life, please charge the battery at least once in a month.

Note:
a) The operating time depends on the outside conditions, such as ambient temperature, charging time, the cycles of charging, etc. It is recommended for safety to charge the battery beforehand or to prepare spare full-charged batteries.
b) The remaining voltage of battery shows the power regarding to the current measure mode. The consumption of distance measurement is higher than angle measurement in normal. When switching the measurement mode from angle to distance in a low battery voltage, the equipment might be interrupted.

### 3.4 Tribrach

## Dismounting

If necessary, the instrument can be dismounted from tribrach. Turn the locking knob in $180^{\circ}$ counter-clockwise to disengage anchor jaws, and take off the instrument.


## Mounting

Insert three anchor jaws into holes of tribrach and line up the directing stub. Turn the locking knob about $180^{\circ}$ clockwise to mounting the instrument.

### 3.5 Eyepiece Focusing

Sight the Telescope to bright place and rotate the eyepiece tube to make the reticle clear. Roughly collimate the target by the top of the triangle mark on EDM cover.

Rotate the focusing screw on eyepiece to make the image clear.

### 3.6 Parameters

Press [Menu]-5.Parameters to set the total station.


### 3.6.1 Unit Set

### 3.6.1.1 Feet

Select the unit of N6+ total station between international feet and USA fee. 1 international feet $=0.9998456$ USA feet.

### 3.6.1.2 Angle

Select the angle unit among DEG(degree), GON and MIL. The default select is DEG. 360 DEG $=400 \mathrm{GON}=6400 \mathrm{MIL}$.

### 3.6.1.3 Distance

Select the distance unit among Meter, Feet and Feet.Inch. 1 Meter $=3.280839895$ Feet, 1 Feet $=12$ Inch.

### 3.6.1.4 Temp.\&Press

Select the unit of temperature and pressure.

## (1) Temperature Unit

When the cursor remain at the 1 st line, press $[\mathbf{F} 1]^{\circ} \mathrm{C}$ or $[\mathbf{F} 2]^{\circ} \mathrm{F}$ to select the unit of temperature. Press [F4]OK to confirm.
The default select is ${ }^{\circ} \mathrm{C}$.

## (2) Pressure Unit

When the cursor remain at the 2nd line, press [F1]hPA, [F2]mmHg, or [F3]inHg, and press [F4]OK to confirm. The default select is hPa.

(d)

(e)



### 3.6.2 Mode Set

### 3.6.2.1 Power On Mode

Select the initial page when power on the equipment.
The default page is "Angle Measure".

### 3.6.2.2 Dist Mode

Select the measure mode among Fine[S] (single), Fine[3] (3 times), Fine[R] (Repeat) and Tracking mode. Press [F4]OK to confirm. The default set is Fine[S].

### 3.6.2.3 NEZ/ENZ

Select the display order of the coordinates by NEZ or ENZ. Press [F4]OK to confirm. The default set is NEZ. N stands for the X coordinate, E stands for the Y coordinate, and $Z$ stands for Height H.

### 3.6.2.4 V Angle ZO/HO

Set the vertical angle as zenith 0 or horizontal 0. Press [F4]OK to confirm. The default set is zenith 0 .

(d)


### 3.6.3 Other Set

### 3.6.3.1 Min Angle Read

Press $1 / 2 / 3 / 4$ to select the minimum angle reading among $1 \mathrm{~s}, 5 \mathrm{~s}, 10$ s and 0.1 s . The default set is 1 s .

### 3.6.3.2 Min Dist Read

Press $1 / 2$ to select the minimum distance reading between 1 mm and 0.1 mm . The default set is 1 mm .

### 3.6.3.3 Face in $L$ or $R$

Press 1.Differ to keep the unequal coordinate between HL/HR direction. Press 2.Equation to keep the equal coordinate, no matter in HL/HR direction. The default set is Equation.

If the equipment has been set as "Equation". In HR measurement, the system will use $H R \pm 180^{\circ}$ as the azimuth angle to calculate the coordinate. If the equipment has been set as "Differ", in HR measurement, the system will use the actual direction as the azimuth angle. In other words, the difference between the two mode is $180^{\circ}$, the azimuth angle from occupied point to the target.

### 3.6.3.4 Auto Power Off

Press $1 / 2$ to OFF/ON the function of auto power off. If you select "ON" to open the function, the equipment will power off automatically in 30 mins without any operation. The default set is OFF.

### 3.6.3.5 H-Angle Buzzer

Press $1 / 2$ to OFF/ON the function of horizontal-angle buzzer. When the $h$-angle is in the range of $0^{\circ} \pm 4^{\circ} 30^{\prime}, 90^{\circ} \pm 4^{\circ} 30^{\prime}, 180^{\circ} \pm 4^{\circ} 30^{\prime}, 270^{\circ} \pm$ $4^{\circ} 30^{\prime}$, the equipment will activate the buzzer. The default set is OFF.


### 3.6.3.6 Meas Buzzer

Press $1 / 2$ to OFF/ON the function of measurement buzzer. The equipment will activate the buzzer when the measurement has finished in each time. The default set is ON.

### 3.6.3.7 W-Correction

Press l.OFF to off the w-correction. It will set the w-correction, $k=0$; Press 2.0.14 to set the w-correction, $k=0.14$; Press 3.0.2 to set the $w$ correction, $\mathrm{k}=0.2$. The default value is 0.14
*k is the earth curvature and atmospheric vertical refraction coefficient, also known as w-correction.

### 3.6.3.8 Date \& Time

Input the current date and time by numeric keys. Press (F4 OK to confirm.

The inside clock of total station is supported by the battery on mainboard. The date and time you inputted will not disappear even power off the equipment. Only if the equipment has been reserve without operation in a long-term, the battery on mainboard will exhaust and lose the data. The battery LB-01 will charge the mainboard automatically so long as power on the equipment in 34hrs.

(a)

(b)

(c)

(d)

### 3.6.3.9 Grid Factor

The default value of grid factor is $\mu=1$.


### 3.6.3.10 IMP/EXP Order

Set the import and export order of coordinate. Press the left or right navigation to switch the settings.

(a)
(b)

### 3.6.4 Initial Set

Press 4.Initial Set to recovery to initial settings.


## 4. ANGLE MEASUREMENT

When power on the equipment, N6+ will enter the angle measurement mode automatically.

Press [ANG] to enter the angle
 measurement mode.

## 4.1 [F1] ALL

Measuring and saving the data of angle.
Q.: Setup a station at Point A, how to measure the horizontal angle for Target B/C by multiple round observation?
a) Aim at target B in Horizontal Left (HL), press [F3] HSET , input value as $0^{\circ} 00^{\prime} 30^{\prime \prime}$.

Press [F1] ALL, and [F4] YES to record the result of HL. Input point name for target $B$. Press [F4] REC to save the data under the current file.
b) Rotate the equipment in clockwise direction to aim at target C . Press [F1] ALL, and [F4] YES to record the result and name the point. Press [F4] REC to save the data.

(a)

(e)

(b)


(c)

(g)

(d)

(h)
c) Rotate the EDM in vertical direction in Horizontal Right. Aim at target C. Press [F1] ALL, and [F4] YES to record the result of HR and name the point. Press [F4] REC to save the data.
d) Rotate the equipment in anti-clockwise direction to aim at target B. Press [F1] ALL, and [F4] YES to record the result and name the point. Press [F4] REC to save the data.

In the second round, input HSET value as $90^{\circ} 00^{\prime} 30^{\prime \prime}$. Measure and record the data as the above steps. $\angle B A C$ can be calculated as below:

| Station | Target | HA | Reading | Half-round | Whole-round | Average |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1st Round | B | HL | $0^{\circ} 00^{\prime} 28^{\prime \prime}$ | $138^{\circ} 14^{\prime}$ | $138^{\circ} 14^{\prime} 19^{\prime \prime}$ | $\begin{gathered} 138^{\circ} 14^{\prime} \\ 19.5^{\prime \prime} \end{gathered}$ |
|  | C |  | $138^{\circ} 14^{\prime} 50^{\prime \prime}$ | 22" |  |  |
|  | B | HR | $180^{\circ} 00^{\prime} 31 \prime$ | $\begin{array}{r} 138^{\circ} 14^{\prime} \\ 16^{\prime \prime} \\ \hline \end{array}$ |  |  |
|  | C |  | $318^{\circ} 14^{\prime} 47^{\prime \prime}$ |  |  |  |
| 2nd Round | B | HL | $90^{\circ} 00^{\prime} 26^{\prime \prime}$ | $138^{\circ} 14^{\prime}$ | $138^{\circ} 14^{\prime} 20^{\prime \prime}$ |  |
|  | C |  | $228^{\circ} 14^{\prime} 50^{\prime \prime}$ | 25" |  |  |
|  | B | HR | $270^{\circ} 00^{\prime} 31^{\prime \prime}$ | $\begin{array}{r} 138^{\circ} 14^{\prime} \\ 15^{\prime \prime} \end{array}$ |  |  |
|  | C |  | $48^{\circ} 14^{\prime} 46^{\prime \prime}$ |  |  |  |

e) Export the file by USB stick:

Press [F4] P1/P2 turn to page 3, then click [F4] FILE - [F2] LIST - [F3] EXP to export the data of the current file "180105_1" :


180105_1_600.txt Format 600 file
180105_1_300.txt Format 300 file
180105_l.dat Coordinate file for SOUTH CASS
180105_l.CSV Coordinate file for SOUTH CASS

There are some differences between format 600 and format 300 .

Check the picture shown as below. 600.txt included the data in two lines for each measured point. SS line is Point Name, Target Height, Code; while HV line is Horizontal Reading and Vertical Reading.

| NTS360R | U20180134 |
| :---: | :---: |
| J0B | A : \188105_1.SMD |
| UNITS | M, D |
| SCALE | 1.050500,1.000900,0.090 |
| ATHOS | 32.0,1011.5(C,H) |
| DATE | 2018/01/05,08:52:53 |
| SS | B,0.889, |
| HU | 0.0928,92.5233 |
| SS | C, 0.0 , |
| HU | 138.1450,85.1735 |
| SS | C,0.090, |
| HU | 318.1447,274.4220 |
| SS | B,0.000, |
| HU | 188. $8831,267.8724$ |
| SS | B,0.080, |
| HU | $98.8826,92.5234$ |
| SS | C, 0.380 , |
| HU | 228.1450,85.1731 |
| SS | C, 8.808 , |
| HU | 48.1446,274.4224 |
| SS | B,0.898, |
| HU | 270.8831,267.3725 |



## 4.2 [F2] 0 Set

Set the horizontal angle of the first target as $0^{\circ} 00^{\prime} 00^{\prime \prime}$.

(a)

(b)

(c)

## 4.3 [F3] H Set

Input the horizontal angle by manual. The value will apply to the target. The input format is 123.4567. 123 means degree. Range is from 0-359. 45 is minute from 0-59. 67 means second from 0-59.


## 4.4 [F1] HOLD

Define and hold the horizontal angle of target as previous value.
Q.: How to "hold" the angle reading in $900^{\circ} 00^{\prime} 00^{\prime}$ ?
a) Rotate the equipment and make the horizontal angle near to $90^{\circ}$ 00'00', then adjust the tangent screw until it's fully reached the value.
b) Press [F1] HOLD, enter the Horizontal Angle setting page. Then loosen the horizontal tangent screw to aim at the target. In this moment, the horizontal angle will not change.
c) Press [F4] YES to confirm the setting.


## 4.5 [F2] REP.

[REP.] is the abbreviation of repeat measurement. It requests the measurement under horizontal right, under the clockwise direction.

Suppose that the total station has been setup at point $A$, the guidance of repeat measurement as below:
a) Aim at target B (pic a), press [F2] REP. The HR is $0^{\circ} 00^{\prime} 00^{\prime \prime}$ (pic b).
b) Rotate the equipment in clockwise direction, aim at target $C$ (pic
c) and press [F4] HOLD (pic d).
c) Rotate the equipment in clockwise direction, aim at target B in the second time, press [F3] REL. to release (pic e).
d) Rotate the equipment in clockwise direction, aim at target $C$ in the second time (pic f), press [F4] HOLD, it will show us the horizontal value of $\angle B A C$ during this two times, the average value is $19^{\circ} 28^{\prime}$ $24 "$ (pic g).
e) Rotate the equipment in clockwise direction, aim at target $B$ in the third time, press [F3] REL. (pic i)
f) Rotate the equipment in clockwise direction, aim at target $C$ in the third time, press [F4] HOLD. It will show the horizontal value of $\angle$ BAC during this three times, the average value is $19^{\circ} 28^{\prime} 26^{\prime \prime}$ (pic j)
g) Press [F2] EXIT and [F4] YES to exit the menu.

(a)

(e)

(i)

(b)

(f)


(c)

(g)

(k)

(d)

(h)


## 4.6 [F3] V\%

Switch the reading of vertical angle from vertical degree to percent.

As picture shown, if the vertical reading has been set as Zenith $0, \mathrm{HL}=75^{\circ} 00^{\prime} 00^{\prime \prime}$.
$a L=90^{\circ}-L=90^{\circ}-75^{\circ} 00^{\prime} 00^{\prime \prime}=15^{\circ} 00^{\prime}$ 00"
The slope angle $\mathrm{i}=100 \times \tan 15^{\circ} 00^{\prime} 00^{\prime \prime}=26.7949 \% \approx 26.79 \%$.

## 4.7 [F1] CPMS

Switch the display format of vertical angle. The angle of depression is negative number while the elevation angle is positive number.

(a)

(b)

(c)

## 4.8 [F2] R/L

Switch the horizontal angle between Horizontal Right and Left. In same direction, $\mathrm{HR}+\mathrm{HL}=360^{\circ}$

(a)

(b)
$\angle 4$

(c)

## 4.9 [F3] FILE

In this page, we can change the current job, create a new job, rename or delete the existed job, export or import data.

Press [F3] FILE , [F2] LIST to enter the profile list, or press [F3] NUM/ALPH to create a new job.
[F1] NEW: Create a new job.
[F2] IMP.: Import the data from USB flash disk to total station.
[F3] EXP.: Export the data from total station to USB flash disk.
[F1] ATTR: Check the file name, create time and date.
[F2] RENAME: Rename the selected file.
[F3] DEL.: Delete the selected file.


## 5. DISTANCE MEASUREMENT

Press [DIST] to enter the distance measurement mode.


## 5.1 [F1] ALL

Measure and record the distance.

N6+ will calculate the coordinate of target based on the current station, instrument height and target height, then it will be recorded in coordinate file and measurement file.

(a)

(b)

(c)

## 5.2 [F2] MEAS

Measure the current target without recording.

## 5.3 [F3] MODE

The default measure mode is single. Press [F3] MODE to switch the measure mode among [F.S], [F.3], [F.R], [T.R].


## 5.4 [F1] HT

Set the instrument height or target height (pic b).

(a)

(b)

## 5.5 [F2] BS

Orient the backsight by point or angle. Select the existed point or enter the angle 300.1. 33 to define the backsight.

Rotate the equipment to aim at the target K2. Press [F4] YES to set the orientation of backsight.

(a)

(b)

(c)

(d)

(e)

(f)

(g)

## 5.6 [F3] OCC.

Press [F3] OCC to enter the setting page for occupied point (pic a), it will show the coordinates of the last occupied point.
Press [F2] LIST to enter the list of points. (pic b)

Move the cursor to K3 and press [ENT] to select it. it will show the details of this point, including the code and coordinate. Press [ENT] and input the instrument height and the backsight. (pic e).

The horizontal angle - HR should be the angle from K3 to K2 (pic g). Rotate the equipment, aim at the target of backsight K2, press [F4] YES to set the orientation.


## Check BS

After the orientation of backsight, press [F1]R.HT to input the prism height. Press [F2]MEAS to measure the backsight again. The
equipment will check and calculate the difference between the known point K3 and the measured point.
[F3]NEZ.: Check the coordinate of measured point.
[F3]A: Check the difference.

## 5.7 [F1] OFSET

### 5.7.1 Angle Offset

If the target is invisible, it is difficult to set up a prism on the target directly, for example the center of a tree. Angle offset helps you calculate the coordinate of invisible target by an offset point.


## Steps:

A) When target AO is invisible and difficult to set the target, please set an offset point at Point $P$ which is near to $A 0$.
B) Aim at prism $P($ pic $C)$, press [F1] MEAS, rotate the equipment, then aim at the invisible target A0. (pic d)
C) Press [CORD] to check the coordinate of Point AO. Press [DIST] to check the distance.


### 5.7.2 Distance Offset

This function calculates the coordinate of point based on lateral and longitudinal offset or height difference of the target.


## Steps:

A) Input the offset value, press [F4]ENT to confirm (Pic d)
B) Aim at the offset point $P$, press [F1]MEAS (pic e)
C) Press [CORD] to check the coordinate of Point A0. Press [DIST] to check the distance.

(a)

(d)

(b)

(c)


### 5.7.3 Plane Offset

This function calculates the point which cannot be measured directly from the other three points in same plane.


Those three points (P1/P2/P3) can be measured, inputted or selected from the data list to define a plane.

Then aim at the target (PO) to calculate the coordinate and SD/HD/VD from station.

## Steps:

A) Press [F1]MEAS to aim at P1/P2/P3 to define a plane(pic e)
B) Rotate the equipment, aim at point $P$. It will show the distance between station to Point P(pic f)
C) Press [CORD] to check the coordinate of Point A0. Press [DIST] to check the distance.

*Note: in this case, the equipment should switch into "non-prism mode" in advance. Set the equipment height as 0.

### 5.7.4 Column Offset

It calculates the coordinate of a hidden point (PO) that is not directly visible inside from the center (P1) and edge (P2/P3) of column.


## Steps:

A) Press [F1] MEAS to measure P1 at first. Then aim at the edge of column P2 and P3, press [F4]SET (pic f)
B) Press [CORD] to check the coordinate of Point A0. Press [DIST] to check the distance.


## 5.8 [F2] S. 0

This function calculates the distance elements (SD/HD/VD) to stakeout points
Steps: Use [F1]HD as an example.
A) Input the horizontal distance: 2.0 m , press [F4]ENT to confirm.
B) Rotate the equipment and then ask the prism move to the correct sight of view. Press [F2]MEAS in the first page, the difference will show as pic e.
C) $\mathrm{dHD}=$ actual HD - stake out $\mathrm{HD}=-6.8265 \mathrm{~m}$. It means that the prism should move away from the equipment in 6.8265 m . Press [F2]MEAS again to confirm.


## 5.9 [F3] FILE

The users can change the current file, create a new file, rename, delete, import or export freely by Bluetooth or USB flash disk.

There are some differences between 600.txt and .dat.


STN K1,1.450,1J - Station Point K1, Station Height 1.45m, Code: 1 J ENZ 32827.718,2448505.417,2.506 -Coordinate of station BS K2,0.000,1 J —Backsight point K2, Target Height: 0, Code: 1 J ENZ 432700.488,2448453.713,2.661 —Coordinate of backsight point SS Pl,000 - Measured point P1, Target Height 0 SD 65.2838,89.4534,75.958 —Horizontal / Vertical value, HD In .dat profile, which is widely used in South CASS software, the format is "Point Name; Code; E,N,Z".

## 6. COORDINATE MEASUREMENT

Press [CORD] to enter the coordinate measurement mode.

Users can input the coordinates of occupied point by a standard CASS format "Point Name; Code; E, N, Z",
 maximum 200 points and save as ".csv" format by Bluetooth or USB Flash Disk.

Insert USB flash disk into total station, import the .CSV profile into the existed FIX.LIB menu. It can be listed when the user need to settle the occupied point and backsight point in coordinate mode, data collection and stakeout program.

## 7. MENU

The structure underlying the Menu system as below:


### 7.1 Data Collect

Data Collect, is used for measure and save the coordinates under the current coordinate file, and it will also save the measured data under the current measure file.

(a)

(b)

### 7.1.1 New Job

Press 1.Data Collect in the first page of menu, enter the file selecting page, the equipment will show the latest file on the screen. Press [F4] ENT to confirm, or press [F2] LIST to select the other job.
[F1] NEW: Start to create a new job. The system will name the new job as "Date_Num". Press [F3] NUM/ALPH to switch the characters between number and alphabet.

The equipment will create a *.SMD and a *.SCD file automatically. SMD records the data of horizontal disk, vertical disk and slope distance. SCD records the coordinate of measured points.
[F2] IMP.: Import the job from USB flash disk to your total station
[F3] EXP.: Export the job from total station to USB flash disk.


### 7.1.2 OCC Point Input

A. Press [F2] LIST to enter the point list, move the cursor to the known point K3, press [ENT] to view the coordinate of K3(pic d).
B. Input the instrument height (pic e) and press [ENT] to confirm.
C. The equipment will enter the backsight setting page (pic f). Press
[F2]LIST to select the backsight point from memory (pic h), or input the coordinate directly. The equipment will calculate the backsight angle(pic i).
D. Aim the backsight, press [F4]YES for orientation(pic j).

## Check BS

a. Press the EDM trigger key or [F2]MEAS to measure the backsight (pic m), the equipment will show the difference(pic n).
b. Press [F3]NEZ/ $\triangle$ to check the coordinate of backsight.

(e)

(i)

(m)

(b)

(I)

(j)

(n)

(c)

(g)

(k)

(o)

(d)

(h)

(1)

### 7.1.3 Backsight

The backsight is able to be oriented by coordinate or by angle.

## BS COORD

[F2] LIST: Select the coordinate from the list.
[F3] NUM/ALPH: Enter the coordinate directly as the backsight.


## BS ANGLE

Input the angle as backsight: $300^{\circ} 01^{\prime} 33^{\prime \prime}$ (pic c).
Aim at the target center of backsight, press [F4]YES to set the horizontal angle as the backsight(pic e). Press [F4]YES to confirm the angle(pic f) and then press [F4]REC to measure the distance (pic g).


### 7.1.4 FS/SS

Measure and save the coordinate of points.
[F1] INPUT: Input the point name, code and target height (R.HT)
[F2] VIEW: Enter the point list.
[F3] MEAS: Measure angle, distance, or coordinate
[F4] ALL: Measure and save


### 7.1.5 Resection

A resection sets up the station by using the angle and distance measurements in maximum 5 points.


## 1) Resection by Angle

The station can be calculated after the measurement of at least 3 points.

## Steps:

1) Input Pl as the unknown station, and the equipment height (pic b). Press [F4]ENT to the measure page.
2) Input the known point $Q 1$. The system will select $Q 1$ 's coordinate from list. Aim at the prism center of Point Q1 (pic f). Press [F3]ANG to measure the angle. Then it will continue the measurement for the 2nd point.
3) Repeat the steps to select and measure the 2nd known point: as picture g-j shown.
4) Repeat the steps to select and measure the 3rd known point, as picture k-m shown.
5) After the measurement for point Q1/Q2/Q3, press [F1]NEXT to the 4th point.
Or press [F4]CALC to calculate the coordinate (pic o).

(a)

(e)

(i)

(m)

(b)

(I)

(j)

(n)

(c)

(g)

(k)

(o)

(d)

(h)

(1)

(p)

## 2) Resection by Distance

The distance resection method should include at least 2 known points to calculate the coordinate. The steps are similar to angle resection methods. The only thing you should notice is press [F4] DIST after aiming at the target.

### 7.1.6 Config

### 7.1.6.1 Collect Sequence

Set the sequence. The default setting is "EDIT $\rightarrow$ MEAS"
(1) EDIT $\rightarrow$ MEAS: Set the point name, code and target height before measure the points.
(2) MEAS $\rightarrow$ EDIT: Measure the points before edit the point name, code and target height.

### 7.1.6.2 Data Confirm

Turn on or off the function of data confirm. The default set is ON.
(1) ON: After measure the points, it will reminder the user to confirm the data storage.
(2) OFF: After measure the points, the equipment will save the data automatically without user's confirm.

### 7.1.6.3 Select SD/HD

(1) SD\&HD: The data will be shown in the order of SD\&HD
(2) HD\&VD: The data will be shown in the order of HD\&VD


### 7.2 Stake Out

Press [F2]LIST to view the file list (pic), move the cursor to select the file where you saved the data.

### 7.2.1 Layout Pt

Press [F2]LIST to select a point from the list (pic d), Press [F1]VIEW to check the detail information for the selected point.

1) [F3] GUIDE: Check the guidance of direction. - $-53^{\circ} 50^{\prime} 36^{\prime \prime}$ means the prism should turn right in $53^{\circ} 50^{\prime} 36^{\prime \prime}$ to find the stakeout point (pic h). Guide and set the prism on the azimuth of EDM until the value of HD become $0^{\circ} 00^{\prime} 00^{\prime \prime}$.
2) Rotate the equipment vertically to aim at the target center (please notice that the horizontal angle should not be moved), press [F1]MEAS to measure the distance (pic i);
3) Guide the prism and move - 13.702 m , the minus distance means the prism should move backward. Aim at the target center and press [F1]MEAS again after the movement (pic j)

(a)

(e)

(i)

(b)

(f)


(c)

(g)


(d)

(h)

(1)

## 7．2．2 Side Shot

If the stake out point is invisible，we can use Side Shot to add another point as station to find the target．

Input Pl as the point name，aim at the target center．
Press［F4］MEAS to measure the coordinate of point P1．Then press
［F4］YES to record it．

Move the total station to Pl and well－settled the position．Press 1．OCC．PT INPUT under stake－out menu．Select Point P1 from data list and set the backsight and station on this point．

（a）

（e）

| LAYOUT | 1／2＊ |
| :---: | :---: |
| 1．0CC．PT INPUT | 氷 |
| 2．BACKSIGHT | 米 |
| 3．LAYOUT PT | 回 |
| 4．SIDE SHOT | $\mathbf{P} \downarrow$ |
| 0 0 0 <br> $F 1$ $F_{2}$ $F_{3}$ | （F4 |

（b）

（f）

（c）

（g）

（d）

（h）

### 7.3 Memory MGR.

### 7.3.1 File Maintain

Create, import, export, check, rename or delete the files.

### 7.3.1.1 Meas File


(a)

(e)

(b)

(f)

(c)


(d)

(h)
[F1]NEW: Add a new file, the system will create two files, "SMD" and "SCD". "SMD" for measurement data, while "SCD" for coordinate data.
[F2]IMP: Import the coordinate file "SCD" from USB flash disk to equipment.
[F3]EXP: Export the "TXT", "DAT", "CSV" and "DXF" to USB flash disk. [F1]ATTR: Check the attribute for the current file. Including the name, size, quantity of data, create time and date.
[F2]RENAME: Rename the file which has been selected.
[F3]DEL: Delete the file which has been selected. Please notice that "SMD" and "SCD" file will be deleted in the same time.

### 7.3.1.2 Coord. File

Press 2.COORD.FILE to enter the file list of coordinate.

### 7.3.1.3 Pcode File

Before the measurement, you can create a TXT file on PC to edit codes, each code appears on its own line within 10 characters. Copy the TXT file from, as below picture shown:

[F1]NEW: Input the code name "CODE1" (pic c)
[F2]IMP: View the file list under the root directory of USB stick, move the cursor to the file you need (pic e) and press [ENT] to import the code file to CODE1, the equipment will back to the file list automatically (pic g);

In the code list, press [F1]VIEW and [F1]EDIT to edit the selected code; Press [F3]DEL and [F4]OK to delete the selected code; Press [F4]ADD to add the new created code at the end of file list.

(a)

(e)

(b)

(f)

(c)

(g)

(d)


### 7.3.1.4 Known Coord.

Press 4.Known Coord. under the "File Maintain" menu (pic b) to enter the list of coordinate files. The file name is FIX.LIB which is not able to edit; the number refers the quantity of coordinates.

## Import the Coordinates of Occupied Point into Total Station:

As picture shown, input those coordinates by "Point Name; Code; E,
$\mathrm{N}, \mathrm{Z}$ ". The maximum number of characters for code is 10 .

|  | A | B | C | D | E |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | K1 | 1 J | 432827.718 | 2448505.417 | 2.5 |
| 2 | K2 | 1 J | 432700.488 | 2448453.713 | 2.661 |
| 3 | K3 | 1 J | 432775.951 | 2448410.099 | 2.946 |
| 4 | K6 | 1 J | 432245.341 | 2447981.5 | 3.415 |
| 5 | K7 | $1 J$ | 432379.595 | 2447811.533 | 2.754 |
| 6 | K8 | I | 432477.908 | 244789 |  |
| 7 | K9 | 1 J | 432579.817 | 2448033.34 | 2. |
| 8 | K10 | 1 J | 432749.93 | 2448012.86 | 2.812 |
| 9 | K12 | 1 J | 433083.798 | 2447954.529 | 3.102 |
| 10 | K13 | 1 J | 433031.13 | 2447845.701 |  |
| 11 | K14 | 1 J | 432924.153 | 2447707.044 | 3.082 |
| 12 | K15 | 1 J | 432981.763 | 2447668.23 | 3.61 |
| 13 | K16 | 1 J | 433061.771 | 2447723.838 | 3.545 |
| 1 | K18 | 1 J | 433210.405 | 2447825.642 | 3.162 |
| 15 | K2 | 1 J | 433184.81 | 2448038.44 | 3.147 |
| 16 | K21 | 1 J | 433294.053 | 2448129.38 | 2.443 |
| 17 | K22 | 1 J | 433166.748 | 2448341.426 | 3.438 |
| 18 | K24 | 1 J | 432840.338 | 2448320.045 | 3.136 |
| 19 | K26 | 1 J | 433033.716 | 2448562.441 | 10.736 |



## Steps:

A) Save the file as *.csv, it can be opened by excel.
B) Copy the *.csv file under the root menu of USB Flash Disk. Insert it into total station. Press [MENU] to enter the menu, press 3. MEMORY MGR., 1.File Maintain, 4.FIXED DATA. The equipment will record the data under "FIX.LIB" in default, the number [001] refers to the number of known coordinate is 1 .
C) Press [F2]IMP, there are three kinds of profile, .dat/.txt/.csv. Move the cursor to the *.csv file you need. Press [ENT] to confirm.
D) the internal memory is called FLASH.
*Note: the files import from USB stick can be duplicated by same
name. If there has duplicated point, the system will add a same point name under the same file without any notice.


## Export the Coordinates of Occupied Point to USB Stick:

Press [F3]EXP. To export the file FIX.LIB to USB stick.

FIX.dat is SOUTH CASS format, the data can be recognized as "Point Name; Code; E, N, Z"; the other file FIX.dxf is a graphics interchange format, which can be opened by AutoCAD and save as .dwg file.

The right picture is the interface when open the FIX.dxf file by AutoCAD, the user should execute the "zoom/e" commend to view the whole map.


## Edit the Coordinates of Occupied Point:

[F1]VIEW: Check the coordinate of the first known point (pic d), press [ $\triangle$ ] or [F3]END to check the last point (pic e)
[F2]SRCH: Search known points. (pic h); Press [F1]EDIT to edit the selected point.
[F3]DEL: Delete the selected point.
[F4]ADD: Add a new occupied point by manual.


* It is able to save 200 points in maximum.
* the file imported from USB stick to equipment should be under the same format as the equipment setting (CASS or NEZ, check it in Menu - 5.PARAMETERS - 3.OTHER SET - 4.COMM.PARAMETERS in Page 2). The default format is CASS.


### 7.3.2 Data Transfer

Press 2.Data Transfer under the "MEMORY MGR" menu (pic b), press 1.SEND DATA or 2.LOAD DATA for data sending (pic c) or loading (pic d).


### 7.3.2.1 Connection between N6+ and PC

N6+ only can connect to PC transfer software by Bluetooth.

Click "Start" icon on a laptop which features Windows 10 system and Bluetooth in the same time. Choose "Setting - Device - Bluetooth" to open the Bluetooth connection and search the equipment. Edit the pairing code as "1234".

Open the data transfer software. Click "Connect" button activate the connection, it will show "connect ok" when it successful.

### 7.3.2.2 Send Data

There are four kinds of data which can be transferred from N6+ to PC: measure data, coordinate data, code data and known coordinate.

The data is saved in flash memory. Please activate the transfer software before sending data.

Using measure data as an example.
Press 1.MEAS DATA to select the file (pic b), it will show the latest file name on the screen.

| SEND DATA <br> 1. MEAS. DATA <br> 2.COORD. DATA <br> 3.PCODE DATA <br> 4.KNOWN COORD | $\begin{aligned} & * \\ & * \\ & * \\ & * \\ & \text { 自 } \\ & \text { 罟 } \end{aligned}$ |
| :---: | :---: |
| 0 0 0 <br> $(F 1)$   <br>    | $0$ |

(a)

(b)

(c)

Click "Receive" button on PC before press [ENT] on N6+ to send the selected file. Click "Save" button on PC to save the file after receiving data from total station.

| 蚛 C 20180504 |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| File(F) Edit(E) Views |  |  |  |  |  |
| Open Save |  |  |  |  |  |
|  $+00002937 * 00+00+000 \overline{76}$ <br> 0063_*KNOWN_1.200_+WP12_U+00097063+00100004+00011159m <br> +1795530d108_ ${ }^{-}$KNOWN_, 1.200_+WP13_ ? $+00003236 \mathrm{~m} 0651003+1795526 \mathrm{~d}$ $+00002937 * 001089$ <br> $700+00056$ _KKNOWN, 1.200_+WP14_<0651004+1795535+****d094_*KNOWN_1.200_ +WP15_ <0690929+2241449-0142d080_*KNOWN_, 1.200_'A01_[SV_]2078 T. $000-+45$ _ $\mathrm{U}+00045000+00100078+00012425 \mathrm{~m}+3195716 \mathrm{~d} 103$ *TEST_ $1.200 \_+W P 16$ ? $+000 \overline{0} 342 \overline{0} \mathrm{~m} 0925320+0652535 \mathrm{~d}+00003416 * 00+00+00052$ _ ${ }^{*}$ KNOWN30 $\overline{1}$ Z, 1.200_'WP11_[KNOWN_1.000_+WP17_?+00002866m0604153+0170542d $+00002500 \star 00+\overline{0} 0+000488_{-}$KKNOWN, $1.20 \overline{0}+$ WP 18 _ ? $+00002729 \mathrm{~m} 0604745+13314113$ $\overline{4} 26 d+00002382^{*} 00+00+00051$ *LIGHT_, 1.200_+19_? + $00002708 \mathrm{m0604745+1405258d}$ $+00002364 * 00+00+00049$ *LIGHT_, $1.2 \overline{0}-+19-?+0 \overline{0} 002750 \mathrm{~m} 06045043$ 745+1264519d+00002401*00+00+00059_*LIGHT_1.200_ 6099 |  |  |  |  |  |

### 7.3.2.3 Load Data

N6+ can transfer three types of data from PC: coordinate, Code and known point. Please select the file and power on the equipment for data loading before transforming.

## Use coordinate data as an example:

(1) Activate the software, click CONNECT to connect between PC and TS. Then open the coordinate data.
(2) Press 1.LOAD COORD. Under "LOAD DATA" menu (pic a) and enter the page for file selection (pic b). Press [F1]LIST, [F1]NEW to create a new file. Move the cursor to the new one (pic e). Press [ENT] to confirm the data loading.

(3) Click "SEND" button on PC to activate the software, the equipment will show the process for data loading in real-time

### 7.3.3 Edit the Known Coordinates

Press 3.EDIT under the "MEMORY MGR" to enter the point list (pic b).
[F1]VIEW: Check the point name, code, N/E/Z
[F2]SRCH: Search the point by point name
[F3]DEL.: Delete the selected point
[F4]ADD: Add a known point

(a)

(b)

(c)

### 7.3.4 Select the Code File

Press 4.Select Code File under the "MEMORY MGR" menu (pic a) to select the code file for current job.

### 7.3.5 Disk Attribute

Press 5 DIST ATTR under the "MEMORY MGR" menu (pic a) to check the information of disk.
[F1]ATTRIB: Check the used and free capacity.
[F2] FORMAT: Format the disk

(a)

(b)

(c)


## 8.PROGRAMS

Press 4.Programs in the first page of Menu to enter the system programs. The programs on N6+ included REM, MLM, Z coordinate, area measurement, point to line and roads. In this chapter, we will talk the all those programs in detail except road. The description of road will be described separately.

(a)

(b)

### 8.1 REM

REM function is mainly used for measuring the vertical height for tiny objects, for example the high-tension cable and impending cable.


Set a prism on the plumbing line below the target, measure the prism height. The target can be measured with or without prism height.

Press 1.INPUT R.HT to input the prism height (pic c), press [F4]ENT to confirm. Aim at the prism center and press [F1]MEAS to measure the distance (pic e). VD means the prism height.
Aim at target $A$, it will show the height difference from target $A$ to the ground (pic f).
You can press [F3]HD to measure the new point.


### 8.2 MLM

MLM function is mainly used for the measurement of HD/VD/SD/HL/HR between two arbitrary points. The coordinate of points can be invoking from the known file or current file, inputting by manual or measurement.

There included two options, MLM-1 (A-B A-C) and MLM-2 (A-B B-C).


MLM-1 (A-B A-C) is used for measure the HD/VD/SD/HL/HR from start point A to arbitrary point B,C...., MLM-2 (A-B B-C) is used for measure the HD/VD/SD/HL/HR from two nearly points.


### 8.2.1 MLM-1 (A-B A-C)

### 8.2.1.1 Calculate by distance measurement.

Press [F2]R.HT to input the prism height (pic c), press [F4]ENT to confirm; Aim at target A and press [F1]MEAS for step-2. Aim at target $B$ (pic e) and press [F1]MEAS, the dSD, dHD, dVD and HR from A to B will be shown on the screen (pic f).


Press [F1]NEXT to repeat step-2 and aim at the target center of point C (pic g). Press [F1]MEAS, the dSD, dHD, dVD and HR from point A to $C$ will be shown on the screen (pic h).

### 8.2.1.2 Calculate by coordinate invoking

Assume that the coordinate file with 19 control points "19con.csv" has been imported to FIX.LIB file in N6+ total station.

The picture shows the plot map for K1, K2 and K3. The length of side and the angle can be calculate inversely through the coordinates of those three points.


Use the coordinate of $K 1 / K 2 / K 3$ as point $A / B / C$ to calculate the edge.
Press 1.MLM-1 (A-B A-C) to enter the step-1 (pic b), press [F4]LIST to enter the point list. The cursor will remain in the first line K1 (pic c), press [F1]VIEW to check the detail for K1 (pic d).
Press [F4]YES to read the coordinate for the next step (pic e); Press [F4]LIST and move the cursor to K2 (pic f). Press [ENT] to view the coordinate of K2 (pic g).
Press [F4]YES, the dSD, dHD, dVD and HR from point $A$ to $B$ will be shown on the screen (pic h). The value of dHD and HR are same to the value on the picture noted.


Press [F1]NEXT to repeat step-2 (pic i). Press [F4]LIST and move the cursor to Q3 (pic j), and [ENT] to view the coordinate of Q3 (pic k). Press [F4]YES, the dSD, dHD, dVD and HR from point $A$ to $C$ will be shown on the screen (pic I). The value of dHD and HR are same to the value noted on the picture.

### 8.2.2 MLM-2 (A-B B-C)

### 8.2.2.1 Calculate by distance measurement.

Press 2.MLM-1 (A-B, B-C) to enter the step-1 (pic b); aim at the prism center of point A (pic b) and press [F1]MEAS to measure the distance and enter step-2.
Aim at the prism center of point $B$ (pic c), press [F1]MEAS to measure the distance. The value of dSD, dHD, dVD and HR from point A to B will be shown on the screen (pic d).

Press [F1]NEXT to repeat step 2. Aim at the target center of point $C$ (pic e), press [F1]MEAS to measure the distance, dSD, dHD and HR from point $B$ to $C$ will be shown on the screen (pic f). Press [F1]NEXT to repeat the steps.


### 8.2.2.2 Calculate by coordinate invoking

Press 2.MLM-2 (A-B B-C) to enter the step-1 (pic b), press [F4]LIST to enter the point list. The cursor will remain in the first line K1 (pic c), press [F1]VIEW or [ENT] to check the detail for K1 (pic d).

Press [F4]YES to step-2 (pic e); Press [F4]LIST and move the cursor to K2 (pic f). Press [ENT] to view the coordinate of K2 (pic g).

Press [F4]YES, the dSD, dHD, dVD and HR from point $A$ to $B$ will be shown on the screen (pic h). The value of dHD and HR are same to the value on the picture noted.

Press [F1]NEXT to repeat step-2 (pic i). Press [F4]LIST and move the cursor to K3 (pic j), and [ENT] to view the coordinate of K3 (pic k). Press [F4]YES, the dSD, dHD, dVD and HR from point $A$ to $C$ will be shown on the screen (pic I). The value of dHD and HR are same to the value noted on the picture.


### 8.3 Z Coordinate

Press 3.2 coordinate to enter the coordinate selecting page (pic b), press [F4]ENT to confirm.
1.OCC PT INPUT: Input or call the occupied point.
2.REF MEAS: Calculate the Z coordinate inversely by distance measurement.

Press 1.OCC PT INPUT under "Z Coordinate" menu (pic b). Press [F1]INPUT or [F2]LIST to input or call the occupied point.
Press [F4]ENT to view the coordinate of point 1, then input the instrument height (pic d) and press [F4]ENT to confirm.

Press 2.REF MEAS to enter the measurement page of reference point (pic f). Press [F2]LIST to enter the point list, move the cursor to point 4 (pic g)which should be requested. Press [ENT] to select the point. Input the reflector height and press [ENT]/[F4] ENT to confirm.

Aim at the prism center of point 4, press [F4]YES to start measurement, the result shown as picture k. Press [F4]CALC (pic I) and [F4]SET to calculate the azimuth from point 1 to point 4 (pic m). Press [F4]YES to well-set the equipment (pic n).

(a)

(e)

(i)

(b)

(I)


| $\begin{aligned} & \hline 2 \text { COORDINATE } \\ & \text { 1.0CC.PT INPUT } \\ & \text { 2.REF.MEAS } \end{aligned}$ | $*$ $*$ $*$ $*$ 茴 |
| :---: | :---: |
| 0 0 0 <br> F1 F2)  | $0$ |

(n)

(c)

(g)

(k)

In "Z Coordinate" page, press 1.OCC.PT INPUT to enter the next page as picture o shown. Point 4 will be shown on the screen, press [F3] NEZ to view the coordinate for current occupied point. Compare with picture c , we can find that the horizontal coordinate has not been changed, but the Z coordinate has been updated by the new height.

### 8.4 Area

Through the actual measurement for vertex, Area is used for area and perimeter calculation for polygon. The measurement of vertexes should base on the order of point $1 \rightarrow$ point $2 \rightarrow$ point $3 \ldots$, in clockwised or anti-clockwised direction.
[F1]MEAS: Aim and measure the target
[F3]UNIT: Change the unit for area or perimeter.


### 8.5 Point to Line

Measure the distance between two arbitrary point $P 1$ and $P 2$, set $P 1$ as original point, azimuth from P 1 to P 2 as N axis.
The equipment will calculate the horizontal coordinate NA and EA for the occupied point A.

Then measure another point $P$, to calculate the coordinate NP, EP and ZP for point $P$. EA and EP should be the vertical distances from point $A / P$ to Line P1-P2.


## Steps:

Set the equipment on point A. Press 5.Point to Line under "Program" menu (pic a) and enter the coordinate list (pic b). Press [F2]R.HT to input the instrument height and reflector height (pic d). Press [F4]ENT to confirm.

Aim at the prism center of point P1, press [F1]MEAS, the equipment will skip to the page for 2nd point (pic f). Aim at the prism center of point P2 (pic g), press [F1]MEAS, the dSD, dHD and dVD from point P1 to P2 will be shown on the screen (pic h).

Press [F4]OCC to view the coordinate of point A under the independent coordinate system (pic i); E0=21.439 means point A is located at the right side of line P1-P2 with vertical distance 21.439 m

Press [F4]P1/P2 to back to the page of pic h. Press [F1]NEZ to enter the measurement page for coordinate. Aim at point $P$ and press [F4]MEAS to calculate the coordinate under this independent system (pic k). E0=-9.844m meas point $P$ is located at the left side of line P1-P2 with vertical distance 9.744 m .

(a)

(c)

(e)

(g)
(i)


(f)

(j)

(k)

(d)


## 9.ROADS

Roads in N6+ is a kind of program wrote by Linear Element Method, which can calculate the coordinate of middle line by positive and negative computation.
In this program, it allows the non-completed transition curve with random deviation angle, the direct-turning line, and the arbitrary Short-Chainage. Also it included the function of coordinate calculation by positive and negative computation, the one by one calculation for piles; It can also handle the processing of horizontal curve in any combination.

### 9.1 Case Study - Horizontal \& Vertical Curve in Ramp

### 9.1.1 Design Drawing for Horizontal \&Vertical Curve

The picture below is a flat curve from an e-ramp road. The data of vertical curve is listed on Form 6-1. In this case, the length of No. 3 circular curve is longer than the half-perimeter of this circle.


PIC6-1: Designed Drawing of An E-ramp Road in Zhejiang, China

FORM6-1: Data Sheet for Vertical Curve \& Slope

| PT <br> Name | Pile No. | Height H/m | Slope i/\% | Radius R/m | Tangent Length $T / m$ | External Dist. E/m |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SQD | EKO+145 | 17.066 |  |  |  | -1.2 |
| SJD1 | EKO+190 | 16.526 | 3300 | 44.785 | 0.304 | -3.91 |
| SJD2 | EKO+376 | 9.244 | 2500 | 55.787 | 0.622 | 0.55 |
| SZD | EKO+484.973 | 9.841 |  |  |  |  |

The horizontal curve of this ramp was connected by 5 linear elements.

1st linear element is the straight line $(R=\infty)$; 3rd linear element is a circular curve; 2nd, 4th and 5th is a transit-curve, this drawing only mentioned linear constant without starting radius RS and ending radius RE. However, RS/RE is necessary for the road program on N6 total station. Please calculate the starting and ending radius for $2 n d$, 4th and 5th curve before the beginning of job.

### 9.1.2 How to Use N6+ to Calculate the H\&V Curve in Ramp

### 9.1.2.1 Create a new file as the current job.

Press 4.Programs, 6.Roads, 1.File and 1.Select a File to enter the file selection page (pic f).
Input a new name "E_RAMP" as an example (pic g), press [F4]ENT and [F4]OK to confirm.

(a)


(b)

(f)

(c)


(d)


## * Press [F2]LIST to call an existed file as the current file.

### 9.1.2.2 Input the designed value of horizontal curve

(1) Input the starting value

Press 2.Input H Curve in "Roads" (pic a) and enter the elements list (pic b); Press [F4]ADD to add a new element (pic c). Input the characters, start number of pile, coordinate of middle pile and azimuth value (pic d). Press [F4]ENT to confirm and move the cursor to next line.

(2) Input the designed value of 1 st line

Press [F1]STR to input the designed value of straight line (pic f). When the 2 nd line share the same axis with the 1 st line, you only need to input the length of 2 nd line in next step. Otherwise, both length and deflection angle are necessary.
Press [ $\mathbf{V}$ ] to move the cursor to the deflection line. Input minus value for the left deflection angle, input positive value for the right deflection angle. In this case, the 1 st line do not have the other linear elements following. So you can keep the deflection angle to 0 and input the length only (pic g). Press [ENT] or [F4]ENT to check the azimuth angle and coordinate of middle pile (pic h).
(3) Input the designed value of $2 n d$ transit curve

Press [F3]TRNS to input the designed value of transit curve (pic a), RS (starting radius), RE (ending radius) and length are necessary. Please keep the lacked value as 0 when $R=\infty$. The length should be minus when the transit curve towards the left; on the contrary, the length should be input in positive value when the transit curve towards the right.

Input the designed value of 2nd transit curve (pic b) and press [F4] ENT to check the azimuth angle and coordinate of middle pile (pic c)

(a)

(e)


(b)

(f)


(c)

(g)


(d)

(h)

(4) Input the designed value of 3rd circular curve

Press [F2]ARC to input the designed value of circular curve (pic d), the radius and length are necessary. When the curve towards to the left, the length should be minus, in the contrary, it should be positive. Input the data (pic e) and press [F4]ENT to check the current azimuth
angle and coordinate of middle pile (pic f).
(5) Input the designed value of 4th transit curve

Press [F3]TRNS to input the designed value of transit curve (pic g) and input the value based on the previous description. Press [F4]ENT to check the current azimuth angle and coordinate of middle pile (pic h).
(6) Input the designed value of 5th transit curve

Press [F3]TRNS to input the designed value of 5th transit curve (pic i). The length should be minus because this transit curve towards the left, press [F4]ENT to check the azimuth angle and coordinate of middle pile (pic j). The system will calculate the data of ending point, compare with the designed data as below:

Form 6-3 Comparison between Calculated and Designed Value

|  | Pile | $x / \mathrm{m}$ | $y / m$ | $\alpha$ |
| :---: | :---: | :---: | :---: | :---: |
| Calculated | $\mathrm{EKO}+626.087$ | 3327880.336 | 478802.099 | $90^{\circ} 19^{\prime} 37^{\prime \prime}$ |
| Designed | $\mathrm{EK} 0+626.087$ | 3327880.333 | 478802.100 | $90^{\circ} 19^{\prime} 41^{\prime \prime}$ |
| Deviation | 0.000 | 0.003 | -0.001 | $-0^{\circ} 00^{\prime} 04^{\prime \prime}$ |

Press [ESC] back to the elements list, the cursor will remain at the last element in default. Press [F1]EDIT, [F3]DEL or [F4]ADD to edit, delete or add the elements.

* please notice that [F3]DEL is used for deleting the last element, not the selected one.


### 9.1.2.3 Input the designed value of vertical curve

Press 3.Input V Curve in "Roads" (pic a) and enter the elements list (pic b); Press [F4]ADD to add the value of starting point, [F4]ENT to
confirm. Input the designed data of slope point SJD1 (pic d) and [ENT] to confirm. Repeat the steps until the slope points are all included in the system.


### 9.1.2.4 Calculate the coordinate of main pile

In this case, there is no Short-Chainage included. Press 5.Cal MainPT Data under File menu to calculate the coordinate of main pile directly. The coordinate of ending point will be shown on the screen (pic b).


Consider that the ending pile for vertical curve is EKO+484.973, smaller than the ending pile for horizontal curve: EKO+626.087, so the height for the ending Chainage on horizontal curve should be 0 , which means this point does not have designed height. Press
[F1]LAST to check the last data one by one (pic c-g).

### 9.1.2.5 Data Export

Press 6.Export Pile Coord under road menu (pic a). Input the interval between center piles(5m), the interval from left (0.75m) and right ( 9.75 m ) to the center. Press [F4]ENT to confirm and export the data.

(a)

(e)

(b)

(f)

(c)

(g)

The data can be transferred by USB stick, Bluetooth. Please check Chapter 7.3.2 Data Transfer as a reference. 1.Connect PC and N6+ total station by Bluetooth 2.Open the software, then click to connect the equipment. Click OK to close the dialog.

3.Click 큽nㄴ [Receive] to activate the data receiving from N6+
4.The coordinate of main points and middle pile will show on the screen.

## N6＋will export all the coordinate of main points before the piles．

Each line on the screen shows the coordinate of point on the curve one by one．The format is South CASS format，in＂Point Number，Pile

Number，Y，X，H＂．


122＿R，EK $0+585 R, 478760.9287,3327870.8918$ ， $0.0 อ ย 日$ 123, EK $0+590,478766.0140,3327880.5981$ ， 0.0000 123＿L，EK 8＋598L，478766．8285，3327881．3480，0．0日日8 123＿R，EK $0+59$ 8R ， $478765.9385,3327870.8484,0.0800$ $124, E K 0+595,478771$ ． $8139,3327880.5559,0.0989$
 124＿R，EK0＋595R，478770．9329，3327870．8062，0．0000

 125＿R，EK $0+608 R, 478775.9356,3327870.7654,0.0060$ 126，EK0＋605，478781．0135，3327880．4759，0． 0808
 126＿R，EK $0+6$ 65R， $478780.9388,3327870.7261,0.09$ e日 127，EK $0+610,478786.0134,3327889.4385,0$. •ө日ย 127 L，EK 0＋61日L， 478786 ． 8189,3327881 ．1885，0． 6060 127＿R，EK $0+61$ 日R ，478785．9425，332787 $9.6887,0.0 日 日 \theta$
 128＿L，EK0＋615L，478791．0184，3327881．1531，0．0800 128 R，EK $0+615 R, 478790.9465,3327870.6534,0.0000$ 129，ЕК $0+620,478796.0132,3327880.3701$ ， 0. ．$勹 日 ย$
 129＿R，EK $0+62$ 日R ，478795．9511，3327878．6203，0． 0606 130，EK 0＋625，478801．8131，3327880．3396，0． 8808 130＿L，EK $0+625 \mathrm{~L}, 478801$ ． 0175,3327881 ． $8896,0.0600$ 130＿R，EK0＋625R，478800．9561，3327870．5897，0．0日e日

Use Windows TXT to open the file E＿RAMP．dat（export via USB stick）

## 9．1．2．6 Use AutoCAD to open the dxf file

Open the E＿RAMP．dxf by AutoCAD，you can save the file as dwg．


### 9.1.2.7 Layout points

(1) Input occupied point under existed file

Before the piles S.O, please input the occupied point GS1 and GS2 as the STN and BS point.
(2) Set the STN and BS

Press 6. Roads, 2.OCC. PT INPUT and [F2]LIST to call GS1 from the point list (pic e), move the cursor to GSI and press [F4]ENT to select. Input the instrument height (pic g).


Press [F4]YES to set the BS, [F2]LIST to call GS2 from the point list (pic j). Press [ENT] to select it. The total station will display the azimuth angle from GS1 to GS2 (pic I), aim at GS2 and press [F4]YES to set the backsight.
(4) Coordinate calculation and S.O

On the main menu of Roads, press 4.LAYOUT PT (pic b). Input the pile number 205, left 0.75 m and right 9.75 m as an example (pic c), press
[F4]ENT to next step (pic d).


Press [F4]MIDE to check the coordinate of middle pile (pic e). Press [F4]OK, it will show the HR/HD difference from STN GS1 to pile EKO+205 (pic f). Please check Chapter 7.2 Stake Out as the reference.

After the layout of middle pile, press [ESC] to back to the last page (pic g). Press [F2]Left to check the coordinate of left pile EKO+205L (pic h), press [F4]ENT, it will show the HR/HD difference from STN GS 1 to left pile EKO+205L and finish the S.O. (pic i).

After the layout of left pile, press [ESC] to back to the last page (pic j). Press [F2]Rigt to check the coordinate of left pile EKO+205L (pic k), press [F4]ENT, it will show the HR/HD difference from STN GS1 to right pile EKO+205R and finish the S.O. (pic I).
*Note: consider that pile EKO+205 belongs to the vertical curve EKO+145 - EKO +484.973 , the height of EKO +205 will be displayed on
the screen (pic e). But the designed height of left and right pile will keep 0 (as pic $h$ and pic $k$ shown). When the coordinate of left/right/middle pile shown on the screen, input the point name and press [F2]REC to record the data under the current file.

### 9.1.2.8 Inverse calculation

(1) Inverse calculation from point 1

Press 5. Coord Inverse in Roads menu (pic b), press [F2]R.HT to input the target height.
There are three ways to get the coordinate: a) Press [F3]NEZ to input the coordinate by manual; b) Aim at the target and press [F1]MEAS to measure; c) Press [F4]LIST to call the point from list.

## EG. Use manual input as an example

Press [F3]NEZ and input the coordinate of Pl (point 1 from PIC6-1), press [F4]ENT to the next page (pic d). Input the linear element number for point 1 (pic e), if you don't have this data, keep 0 for this page. Press [F4]ENT to find the linear number for point 1 . The system will calculate the minimum data for side pile automatically.

As pic $f$ shown, the first line $n=5$ means the vertical point of $P 1$ is on the 5th linear element; the second line EKO +572.645 is the pile number of this vertical point; The value on the third line is -1.913 m , the minus value means the point is on the left of middle line. If the edge difference is $>0$, it means the point is on the right side. Press [F4]P1 $\downarrow$ to the next page, it will display the coordinate of middle-pile on the screen (pic g).
Press [F2]S.O (pic h), and [F4]OK to confirm, it will show the HR/HD
difference from STN GS1 to the vertical point of P1 (pic i). The steps to stake out this point are same to previous chapter.

As picture shown, Pl has two vertical point on 1st and 5th linear element; the system calculated in the first time is the vertical point on 5th linear element (pic g). After S.O, press [ESC] back to the page of V Pile Coord (pic j). Press [F4]P2 1 back to the page of coordinate measurement (pic k). Press [F3]NEZ again to check the latest coordinate which has been input by manual recently (pic I). Press [F4]ENT and input 1 in this time instead of 0 (pic m), press [F4]ENT to calculate the coordinate of P1 on 1st linear element (pic n). Press [F4]P1 1 to check the coordinate of middle pile on 1 st linear element, then finish the S.O steps.

(a)

(e)

(i)

(m)

(b)

(I)

(j)

(c)

(g)

(k)


(d)

(h)

(1)


## (2) Coordinate inverse calculation from point 2-5

Input the coordinate of P2 by manual and calculate the vertical point on road (pic a-d). The pile number EKO +455 belonging to the range of vertical curve, so the height will be shown on the screen.

Input the coordinate of P3, P4, and P5 based on the similar steps.

*Note: User can draw the coordinate Pl-5 on AutoCAD; command LINE to draw the vertical line from Pl-5 to middle line of the ramp; command di to measure the distance; command id to check the coordinate of vertical point.

### 9.1.2.9 Stake out the middle and side piles

Press 6.Export Pile Coord under road menu (pic b). Export the file E_RAMP.dat to USB stick. You can also import those data into current coordinate file, and then stake-out the points.

## (1) Import the coordinate of piles into current file

Press 2.Stake Out in menu, press [F2]LIST, [F1]NEW (pic f) to create the new file "E_RAMP" (pic f) and press [F4]ENT to confirm (pic g). Press [F2]IMP to the root menu of USB stick, move the cursor to the file which you need (pic i) and press [ENT] to import the data into internal memory of N6. After the data import, the screen will show as pic l.
*Note: It can save 96000 points in internal memory. If the quantity of points is larger than the limitation, please edit the data by Windows TXT and separate it into several files, or enlarge the interval of piles when export the coordinate in Roads.

(2) Call the S.O point from current file

Press 3.LAYOUT PT under Stake Out menu (pic a) to check the layout data (pic b). Press [F2]LIST and move the cursor to "01_ZH" (pic c), press [ENT] to view the coordinate (pic d), press [F4]YES to check the detail information (pic e). Move the cursor to PCODE line to check the full code, 20 digits in maximum (pic f). Press [F4]ENT to confirm. Input the target height (pic g) and press [F4]ENT to confirm. The system will show the HR/HD difference from STN GS1 to point 01_ZH (pic h)


### 9.2 Case Study - H Curve in Renovation Project

### 9.2.1 Design Drawing for the Horizontal Curve JD17

PIC 6-23 on the below is a flat curve shown by intersection method, it is a renovation project located in Guangdong, China.

|  |  |  |  |  |  | Featu | ures /m |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| PT |  | Coordinate | Azimuth | Radius | Transit Paramete | Transit Length | Tangent Length | Total Length | Straight Line |
| QD | P | K11+349.420 | $\alpha_{\text {QD-JDI }}=307^{\circ} 23^{\prime} 38.35^{\prime \prime}$ (Inverse calculation by QD and JD17) |  |  |  |  |  |  |
|  | N | 2626870.231 |  |  |  |  |  |  | 0 |
|  | E | 50354.882 |  |  |  |  |  |  |  |
| JD17 | P | K11+485.969 | $24^{\circ} 46^{\prime} 36.2^{\prime \prime}(\mathrm{Z})$ | 621.25 | 0 | 0 | 136.549 | 269.448 |  |
|  | N | 2626953.156 |  |  | 1779.1895 | 90.159 | 137.172 |  | 95.746 |
|  | E | 50246.397 |  |  |  |  |  |  |  |
| ZD | P | K11+714.614 | $\alpha_{\text {JD17-ZD }}=282^{\circ} 37^{\prime} 02.03^{\prime \prime}$ (Inverse calculation by JD17 and ZD) |  |  |  |  |  |  |
|  | N | 2627004.034 |  |  |  |  |  |  |  |
|  | E | 50019.103 |  |  |  |  |  |  |  |

Note: the 2nd transit curve in JD17 is not complete, azimuth angle for point YH is $234^{\circ} 57^{\prime} 56.09^{\prime \prime}$

In theory, the flat curve designed in intersection method should have 4 flat curve across in an intersection point. They are: 1st transit curve, circular curve, 2nd transit curve, intermediate straight line before two intersection points.

The constant for 1st transit curve Al=0, so JD17 only included circular curve and 2 nd transit curve in this situation. The length of intermediate straight line between main point HZ to the last intersection point (ZD in this case) is 95.746 m ; The line from QD $\rightarrow \mathrm{YH}$ is called the intermediate straight line from start point to JD17, with the length 0 . So this road should have 3 elements only: circular curve, 2nd transit curve and straight line HZ-ZD.

The total length of this curve JD17: L=269.448m the length of 2 nd transit curve: Lh2 $=90.159 \mathrm{~m}$, but the length of circular curve is unknown. It can be calculated by Ly $=$ L- Lh2 $=269.448$ $90.159=179.289 \mathrm{~m}$.

The 2nd transit curve in JD17 is an incomplete transit curve, the starting radius of transit curve equals to the radius of circular curve Rs=621.25m, the ending radius is not included in the drawing. You can calculate it in South MSMT app or the other related calculator to find out the ending radius Re.

### 9.2.2 Transfer the Form into Linear Elements

Select the data from PIC 6-23 on the below. Consider that the turning angle on JD17 are all left to the direction, the length of 1 st and 2 nd linear elements should be minus.

FORM 6-4 Linear Elements Data for Road JD17

| PT | Pile No. | $x / \mathrm{m}$ | $y / \mathrm{m}$ | Azimuth Angle $\alpha_{\mathrm{QD}}$ |
| :---: | :---: | :---: | :---: | :---: |
| QD | $\mathrm{K} 11+349.42$ | 2626870.231 | 50354.882 | $307^{\circ} 23^{\prime} 38.35^{\prime \prime}$ |
| NO | $R_{\mathrm{s}} / \mathrm{m}$ | $R_{\mathrm{e}} / \mathrm{m}$ | $L / \mathrm{m}$ | Note |
| 1 | 621.25 | 621.25 | -179.289 | Circular Curve |
| 2 | 621.25 | 632.4405 | -90.159 | Incomplete Trans-Curve |
| 3 | 0 | 0 | 95.746 | Straight Line |

### 9.2.3 How to Use N6+ to Calculate the Road in H

## Curve

### 9.2.3.1 Create a new file as the current job.

Press 4.Programs, 6.Roads, 1.File and 1.Select a File to enter the file selection page (pic d). The system will select the latest file in default. Press [F2]LIST and [F1]New to create a new file "JD17". Press [F4]ENT and back to the file list (pic g). Move the cursor to JD17 and press [ENT] to set the file (pic h).


### 9.2.3.2 Input the designed value of the horizontal curve

(1) Input the starting value

Press 2.Input H Curve in "Roads" and enter the elements list (pic a);
Press [F4]ADD to add a new element (pic b) based on the FORM 6-
4. Press [F4]ENT to confirm and back to the elements list (pic c).
(2) Input the designed value of 1 st circular curve

Press [F4]ADD and [F2]ARC to input the value of 1 st circular curve from FORM 6-4 (pic e), the length of circular curve should be minus, press [F4]ENT to confirm. The ending azimuth and coordinate of middle pile will show on the screen (pic f).
(3) Input the designed value of 2 nd transit curve

Press [F3]TRNS to input the value of 2nd transit curve (pic g) from FORM 6-4. The length of 2nd transit curve should be minus, press [F4]ENT to confirm. The ending azimuth and coordinate of middle pile will show on the screen (pic h).
(4) Input the designed value of 3rd straight line

Press [F1]STR and input the data from FORM 6-4 (pic i). The deviation angle keeps 0 when the 3rd straight line compatible with the direction of 2nd transit curve. Press [F4]ENT to check the azimuth angle and the coordinate of middle pile (pic j).
(5) Calculate the main coordinate

Press 5. Cal. MainPT Data to check the number of ending pile and coordinate of middle piles (pic m). The compare result shown on FORM 6-5.

The ending azimuth will not display completely because of the limitation (pic m). The azimuth angle from FORM 6-5 was collected from pic j .

Press [F1]LAST to check the main points one by one (pic $\mathrm{n}-\mathrm{p}$ )

FORM 6-5 Compare between calculated result and designed result in JD17

|  | Pile Number | $x / m$ | $y / m$ | $\alpha$ |
| :---: | :---: | :---: | :---: | :--- |
| Calculated | K11+714.614 | 2627004.034 | 50019.103 | $282^{\circ} 37^{\prime} 02.03^{\prime \prime}$ |
| Designed | K11+714.614 | 2627004.034 | 50019.103 | $282^{\circ} 37^{\prime} 02^{\prime \prime}$ |
| Differ | 0.000 | 0.000 | 0.000 | $0^{\circ} 00^{\prime} 00.03^{\prime \prime}$ |


(e)

(i)

(m)

(b)

(I)

(j)

(n)

(c)

(g)

(k)

(o)

(d)

(h)

(1)


### 9.2.3.3 Export the data to USB stick

Press 6. Export Pile Coord (pic a), input the interval between center piles(5m). Press [F4]ENT to confirm and export the data "JD17.dat".

(a)

(b)

(c)

(d)

Open the＂JDI7．dat＂by Windows TXT as below picture shown． Consider that this file doesn＇t including the data of vertical curve， the height of all those points will keep 0.

| B JD17．DAT－记事本－ | $49, \mathrm{~K} 11+590,50140.5540,2626976.1720,0.0000$ |
| :---: | :---: |
|  | 595，50135．7246，2626977．4671，8．0080 |
| 00＿QD，K11＋349．420，50354．8820，2626878．2310，0．0800＾ | $52, \mathrm{~K} 11+685,58126.0358,2626979.9422,8.8888$ |
| 01＿YH，K11＋528．709，50198．8973，2626957．1951，0．000 | $53, \mathrm{~K} 11+610,58121.1771,2626981.1228,8.8088$ |
| 82＿HZ， $111+618.868,50112.5371,2626983.1197,0.000$ | ，K11＋615，50116．3091，2626982 ．2632，0．800日 |
| 83＿2D，K11＋714．614，50919．1032，2627804．0342，0．0日日 | K11＋620，50111．4324，2626983．3670，8．8อ日日 |
| 1，K11＋350，50354．4210，2626870．5830，ө．өองย | K11＋625，58106．5532，2626984．4592，0．08อ日 |
| 2，K11＋355，50350．4337，2626873．5997，8．өอ日 | K11＋638，50101．6739，2626985．5513，8．вөย日 |
| $3, \mathrm{~K} 11+368,50346.4221,2626876.5843,8.8880$ | K11＋635，50096．7946，2626986． |
| 4，K11＋365，50342．3867，2626879．5364，0．0800 | K11＋648，58091．9154，2626987．735 |
| $5, \mathrm{~K} 11+378,50338.3276,2626882.4568,8.080$ | 9，K11＋645，50887．0361，2626988．8279，8． 0808 |
| $6, \mathrm{~K} 11+375,50334.2452,2626885.3428,0.008$ | ，K11＋650，50082．1569，2626989．9201， |
|  | 2，K11＋655，58977．2776，2626991．8123，8．808 |
| 8，K11＋385，50326．0113，2626891．8174， 8.0808 | ，K11＋668，50872．3984，2626992．1045，8．80日 |
| $9, \mathrm{~K} 11+390,50321.8684,2626893.8848,0.0800$ | ，K11＋665，58067．5191，2626993．1966，8． 0808 |
| 10，K11＋395，50317．6872，2626896．5587， 0.0880 | ，K11＋670，58062 ．6399，2626994．2888，0．8809 |
| 11，K11＋400，50313．4919，2626899．2798， 0.0880 | ，K11＋675，58057 ．7686，2626995．3810，0．0888 |
| 12，K11＋485，50369．2749，2626901．9654， 8.8080 | ，K11＋680，50852．8814，2626996．4732，8．8008 |
| 13，K11＋410，50385．8364，2626984．6177， 8.8089 |  |
| 14，K11＋415，50309．7767，2626907．2359， 8.8089 | ，K11＋698，50943．1228，2626998．6576，8．80日 |
| 15，K11＋420，50296．4961，2626909．8197， 8.8060 | 0，K11＋695，50838．2436，2626999．7498，8．в日ө日 |
| 16，K11＋425，58292．1948，2626912．3689， 0.8088 | $11+700,50933.3643,2627080.8420,0.8080$ |
| $17, \mathrm{~K} 11+438,58287.8731,2626914.8835,8.8888$ | ，K11＋785，58828．4851，2627801． |
| $18, \mathrm{~K} 11+435,58283.5313,2626917.3632,8.8889$ | 73，K11＋718，50823．6058，2627083．0263，8．8088 |
| 19，K11＋440，58279．1697，2626919．8879， 0.0889 |  |
| 20，K11＋445，50274．7886，2626922．2174， 0.8080 | Ln $81, \mathrm{C}$ |

## 9．2．3．4 Inverse calculation

In this chapter，we will calculate the coordinate of vertical points from point 1－3 as an example．The vertical points from point 1－3 are all located around 2nd transit curve．

Point 1 is located around point YH ，point 2 is located among 2nd transit curve，point 3 is located at point ZD．


### 9.3 Case Study - Vertical Curve in Road Project

### 9.3.1 Design Drawing for the Vertical Curve JD39-

## JD43

As picture shown below, there are 5 intersection points from JD39 to 43. Including single-curve JD39 and JD42, symmetrical curve JD40 and JD43, the 1st and 2nd transit curve are both complete curve intersected by JD40 and JD43; JD41 is a direct-turning point without curve.

PIC 6-30: Designed drawing JD39-JD43 in road project A3 section

| No | Pile No. <br> \& Coordinate |  | Tunning Angle | Features/m |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Radius | Transit Paramete | Transit Length | Tangent Length | Total Length | Straight <br> Line |
| QD | P | K28+543.561 |  | $\alpha_{\text {QD-JD39 }}=26^{\circ} 32^{\prime} 18.38^{\prime \prime}$ |  |  |  |  |  |  |
|  | N | 3246012.339 | 353.741 |  |  |  |  |  |  |
|  | E | 442908.051 |  |  |  |  |  |  |  |
| JD39 | P | K28+959.588 |  | $1^{\circ} 29^{\prime} 14.9^{\prime \prime}(\mathbf{R})$ | 3872.956 | 0 | 0 | 50.276 | 100.547 |
|  | N | 3246373.787 |  |  |  |  |  | 0 |  |
|  | E | 443088.5652 | 0 |  |  | 0 | 50.276 |  |  |
| JD40 | P | K29+069.848 | $15^{\circ} 18^{\prime} 36.1^{\prime \prime}(\mathrm{L})$ | 260 | 114.0175 | 50 | 59.992 |  | 119.475 |
|  | N | 3246471.122 |  |  |  |  |  | 291.44 |  |
|  | E | 443140.3757 |  |  | 114.0175 | 50 | 59.992 |  |  |
| JD41 | P | $\mathrm{K} 29+420.771$ | $71^{\circ} 23^{\prime} 04.4^{\prime \prime}(\mathbf{R})$ | 0 | 0 | 0 | 0 |  | 0 |
|  | N | 3246813.934 |  |  |  |  |  | 551.268 |  |
|  | E | 443217.7318 |  |  | 0 | 0 | 0 |  |  |
| JD42 | P | K30+022.507 | $0^{\circ} 02^{\prime} 53.5^{\prime \prime}(\mathrm{R})$ | 120000 | 0 | 0 | 50.468 |  | 100.936 |
|  | N | 2627004.034 |  |  |  |  |  | 1034.163 |  |
|  | E | 50019.103 |  |  | 0 | 0 | 50.468 |  |  |
| JD43 | P | $\mathrm{K} 31+291.423$ | $17^{\circ} 38^{\prime} 48^{\prime \prime}(\mathrm{R})$ | 800 | 309.8387 | 120 | 184.285 |  | 366.394 |
|  | N | 3247005.146 |  |  |  |  |  | 339.572 |  |
|  | E | 445078.5852 |  |  | 309.8387 | 120 | 184.285 |  |  |
| ZD | P | $\mathrm{K} 31+813.103$ | $\begin{aligned} & \alpha_{\text {JDU3-2D }}=101^{\circ} 47^{\prime} 43.21^{\prime \prime} \\ & \mathrm{K} 28+553.99=\mathrm{K} 28+566 \\ & \mathrm{~K} 28+553.99-\mathrm{K} 28+566=-12.01 \mathrm{~m} \end{aligned}$ |  |  |  |  |  |  |
|  | N | 3246898.061 |  |  |  |  |  |  |  |
|  | E | 445591.3807 |  |  |  |  |  |  |  |

FORM 6-6 Vertical curve and slope in road project at JiangXi province

| Pt | Pile | $H / \mathrm{m}$ | $i / \%$ | $R / \mathrm{m}$ | Tangent $T / \mathrm{m}$ | External $E / \mathrm{m}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SQD | K28+200 | 25.2 | -1.1 |  |  |  |
| SJD1 | K28+650 | 20.381 | 0.6 | 8000 | 68.01 | 0.289 |
| SJD2 | K29+060 | 22.841 | 0 | 15000 | 45 | 0.068 |


| SJD3 | K29+670 | 22.841 | -0.7 | 50000 | 174.998 | 0.306 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SJD4 | K30+150 | 19.481 | 0 | 22000 | 76.999 | 0.135 |
| SJD5 | K31+300 | 19.481 | 1.5 | 20000 | 149.992 | 0.562 |
| SZD | K32+440 | 36.581 |  |  |  |  |

### 9.3.2 Transfer the Data into Linear Elements

As picture shown, 4th circular curve is a kind of basic curve named JD40, the length Ly $=\mathrm{L}-\mathrm{Lh} 1-\mathrm{Lh} 2=119.475-50-50=19.475 \mathrm{~m}$; The 11 th circular curve is a kind of basic curve named JD44, the length Ly $=\mathrm{L}$ - Lh1 - Lh2 = 336.394-120-120=126.394m. 4th straight line is a directturning line for JD41, so the deviation angle should be the turning angle of JD41.

FORM 6-7 Linear element data for JD39-43

| PT | Pile No. | $x / m$ | y/m | Azimuth Angle $\alpha_{\text {QD }}$ |
| :---: | :---: | :---: | :---: | :---: |
| QD | K28+543.561 | 3246012.339 | 442908.051 | $26^{\circ} 32^{\prime} 18.38^{\prime \prime}$ |
| NO | $R_{s} / \mathrm{m}$ | $R_{\mathrm{e}} / \mathrm{m}$ | L/m | Note |
| 1 | 0 | 0 | 353.741 | Straight line |
| 2 | 3872.956 | 3872.956 | 100.547 | JD39 Circular curve |
| 3 | 0 | 260 | -50 | JD40 1 ${ }^{\text {st }}$ Trans-curve |
| 4 | 260 | 260 | -19.475 | JD40 Circular curve |
| 5 | 260 | 0 | -50 | JD40 $2^{\text {nd }}$ Trans-curve |
| 6 | 0 | 0 | 291.44 | Intersected line |
| 7 | 0 | 0 | 551.268 | Devi: 71²0 $23^{\prime} 04.4 \prime$ |
| 8 | 120000 | 120000 | 100.936 | JD42 Circular curve |
| 9 | 0 | 0 | 1034.163 | Intersected line |
| 10 | 0 | 800 | 120 | JD43 1 ${ }^{\text {st }}$ Trans-curve |
| 11 | 800 | 800 | 126.394 | JD43 Circular curve |
| 12 | 800 | 0 | 120 | JD43 $2^{\text {nd }}$ Trans-curve |
| 13 | 0 | 0 | 339.572 | Intersected line |

### 9.3.3 How to Use N6+ to Calculate the Road

### 9.3.3.1 Create a new file as the current job.

Press 4.Programs, 6.Roads, 1.File and 1.Select a File to enter the file selection page (pic d). The system will select the latest file as the
current one in default. Press [F2]LIST- [F1]NEW to create a new name "180114_1" (pic f). Press [F4]ENT to confirm and back to the file list. Move the cursor to line 180114_1 (pic g), press [ENT] to set (pic h).


### 9.3.3.2 Input the designed value of horizontal curve

(1) Input the starting value

Press 2.Input H Curve in "Roads" and enter the elements list (pic a); Press [F4]ADD to add a new element (pic b) based on the FORM 67. Press [F4]ENT to confirm and back to the elements list (pic c). Press [F4]ADD to check the latest data of starting point (pic d)
(2) Input the value of linear elements

Pic e-p shows the steps to input the data of 1st and 2nd curve from FORM 6-7, and input the data of 3rd to 13th curve based on the similar operations.


### 9.3.3.3 Input the value of vertical curve

Press 3.Input V Curve to enter the slope list (pic a). Press [F4]ADD to input the data of starting point (pic b); press [F4]ENT to check the result as pic c-g. The radius of vertical curve will keep 0 at the ending point. Press [F4]ENT to enter the inputting page for SJD7.


### 9.3.3.4 Input the data of Short-Chainage

Press 4.InputRepturePile to enter the list of short-pile (pic a), press [F4]ADD to input a new data for Short-Chainage (pic b) as picture shown. Press [F4]ENT to the next page.


### 9.3.3.5 Calculate the coordinate of main points

Press 5.Cal MainPt Data to calculate and get the result of pile
number, coordinate and height for ending point (pic b).
FORM 6-8 Compare between calculated result and designed result

|  | Pile | $x / m$ | $y / m$ | $\alpha$ |
| :---: | :---: | :---: | :---: | :---: |
| Calculated | K31+813.107 | 3246898.068 | 445591.3825 | $101^{\circ} 47^{\prime} 42^{\prime \prime}$ |
| Designed | K31+813.103 | 3246898.061 | 445591.382 | $101^{\circ} 47^{\prime} 43.21^{\prime \prime}$ |
| Differ | 0.004 | 0.007 | 0.0005 | $-0^{\circ} 00^{\prime} 01.21^{\prime \prime}$ |

Pres [F1]LAST to check the data one by one, as pic c - o shown.

(a)

(e)

(i)

(m)

(b)

(I)

(j)

(c)

(g)

(k)

(o)

(d)

(h)

(1)

(p)

### 9.3.3.6 Export the data

Press 6.Export Pile Coord under road menu (pic a). Input the interval between center piles(10m), the interval from left and right keep 0. Press [F4]ENT to confirm and export the data.

| 1.File 2.0CC.PT INPUT 3.BACKSIGHT 4. LAYOUT PT 5. Coord Inverse 6.ExportPile Goord | ExportPile Coord <br> Pile Sp 10 m <br> L margi $0.096 m$ <br> R margi $0.009 m$ <br> BACK ENT | ExportPile Coord Exp Pile design ht [NO] [YES] | $\begin{aligned} & \text { ExportPile Coord } \\ & \text { B:\180114_1.DAT (.DXd } \\ & * \quad 35 \\ & \\ & \\ & \\ & \text { EXIT } \\ & \hline \end{aligned}$ |
| :---: | :---: | :---: | :---: |
| (a) | (b) | (c) | (d) |

Open the file "180114_1.dat" by Windows TXT as below:

|  |  |
| :---: | :---: |
|  |  |
| 08_QD, K28 $5443.561,442908.0510,3246012.3390,21.4200$ |  |
| 01_2V,K28*939.312,443066.1018, $3246328.8888,21.9369$ |  |
| 82_YH, K29*8日9.859,443112.1886,3246418.1676,22.5482 |  |
| 83_HY, K29 + 859.859, 443134.2467,3246463.8161, 22.7731 |  |
| 84_YH, $\mathrm{K} 29+879.334,443141.8243,3246481.2688,22.8198$ |  |
| 65_HZ,K29*129.334,443153.5821,3246529.6449,22.8418 |  |
| 36_22,K29+420.774,443217.7326,3246813.9378,22.8418 |  |
| 67_2Y,K29+972.842, 443766.8808,3246878.5996,20.7267 |  |
| 88_YZ,K30+ 972.978,443866.4866,3246880.9322,28.3281 |  |
| 09_2H,K31+107.141, $444895.2612,3246986.3643,19.4818$ |  |
| 18_HY,K31 $+227.141,445014.8745,3246995.6082,19.6298$ |  |
| 11_YH,K31+353.535, $445140.9673,3246989.0619,20.5167$ |  |
| $12 \ldots \mathrm{HZ}, \mathrm{K} 31+473.535,445258.9804,3246967.4814,22.0842$ |  |
| 13_20,K31+813.187, 445591.3821,3246898.3679,27.1778 |  |
| 14,K28+558,442918.9279,3246818. $9996,21.3491$ |  |
| 15,K28+578,442914.4979,3246825.2477,21.2612 |  |
| $16, \mathrm{~K} 28+580,442918.9658,3246034.1940,21.1512$ |  |
| $17, \mathrm{~K} 28+598,442923.4338,3246843.1484,21.8452$ |  |
| $18,128+608,442927.9018,3246052.0867,28.9514$ |  |
| $19, \mathrm{~K} 28+610,442932.3698,3246861.8331,20.8701$ |  |
| $20,128+620,442936.8378,3246869.9794,28.8014$ |  |
| $21, \mathrm{~K} 28+630,442941.3957,3246078.9258,20.7451$ |  |
| $22, \mathrm{~K} 28+640,442945.7737,3246887.8721,20.7013$ |  |
|  |  |

$315, K 31+570,445353.4884,3246947.7625,23.5312$ $316, K 31+580,445363.1973,3246945.7184,23.6812$ $317, K 31+598,445372.9861,3246943.6742,23.8312$ $318, \mathrm{~K} 31+680,445382.7750,3246941.6381,23.9812$ $319, \mathrm{~K} 31+610,445392.5638,3246939.5868,24.1312$ $320, \mathrm{~K} 31+620,445482.3527,3246937.5418,24.2812$ $321, \mathrm{~K} 31+630,445412.1415,3246935.4977,24.4312$ $322, \mathrm{~K} 31+640,445421.9384,3246933.4535,24.5812$ $323, \mathrm{~K} 31+650,445431.7192,3246931.4094,24.7312$ $324, K 31+668,445441.5888,3246929.3652,24.8812$ $325, \mathrm{~K} 31+678,445451.2969,3246927.3211,25.8312$ $326, \mathrm{~K} 31+680,445461$. $8857,3246925.2769,25.1812$ $327, \mathrm{~K} 31+698,445478.8746,3246923.2328,25.3312$ $328, \mathrm{~K} 31+700,445480.6634,3246921.1886,25.4812$ $329, \mathrm{~K} 31+710,445490.4523,3246919.1445,25.6312$ $330, \mathrm{~K} 31+720,445500.2411,3246917$. 1033,25.7812 $331, K 31+730,445518,8299,3246915.8562,25.9312$ $332, \mathrm{~K} 31+748,445519.8188,3246913,3120,26,0812$ $332, \mathrm{~K} 31+748,445519.8188,3246913.8128,26,0812$
$333, \mathrm{~K} 31+750,445529.6876,3246918.9679,26.2312$ $333, \mathrm{~K} 31+750,445529.6876,3246918.9679,26.2312$
$334, \mathrm{~K} 31+760,445539.3965,3246988.9237,26.3812$ $335, K 31+770,445549.1853,3246966.8796,26.5312$ $336, \mathrm{~K} 31+780,445558.9742,3246904.8354,26.6812$ $337, \mathrm{~K} 31+790,445568.7630,3246932.7913,26.8312$ $338, \mathrm{~K} 31+860,445578.5519,3246900.7471,26.9812$ $339, \mathrm{~K} 31+810,445588.3407,3246898.7030,27.1312$

### 9.3.3.7 Use AutoCAD to open the dxf file.

When export the data, it will generate a DXF file automatically.

## Open the file "180114_1.dxf" by AutoCAD 2015. You can save the

 file as dwg format.

### 9.3.3.8 Layout points

(1) Calculate the coordinate of extra pile which located behind the Short-Chainage

Press 4.LAYOUT PT under Roads, press the pile number 28553.99 which located behind the Short-Chainage (pic b). Press [F4]ENT and [F4]Mide to check the coordinate (pic d).
(2) Calculate the coordinate of extra pile which located before the Short-Chainage
Press [ESC]-[F1]EDIT to enter the pile number 28566 (pic e), press [F4]ENT and [F4]Mide (pic g). As picture shown, K28+553.99=K28+566, so the pile K28+553.99 and K28+566 are the same point in actually (pic d/g).

(3) Calculate the coordinate among the Short-Chainage

Press [ESC]-[F1]EDIT to enter the pile number 28554 (pic i), press [F4]
ENT and [F4]Mide (pic j). As picture shown, K28+553.99=K28+566, so
the pile K28+553.99 and K28+566 are the same point in actually (pic $\mathrm{d} / \mathrm{g})$. The equipment will display "Miss Pile $\operatorname{In}$ SC" in 1 s . It means the pile you added is belonging to the Short-Chainage. The number should be not existed in actual road.

### 9.3.3.9 Inverse calculation

(1) Calculate the pile number of vertical point around the ShortChainage
Press 5.Coord Inverse (pic a) under the road menu. Press [F3]NEZ and input the coordinate of measured point which located after the Short-Chainage in 0.002 m (pic c). Press [F4]ENT in two times to search the number of linear element in automatically (pic d/e/f).

Press [F1]NEXT and [F3]NEZ, input the coordinate before the ShortChainage in 0.002 m (pic h). Press [F4]ENT in two times to search the number of linear element in automatically (pic j/k).

The HD difference is 0.004 m , but the pile difference is $\mathrm{K} 58+566.002$ $K 28+553.988=-12.014 m$.

(2) Calculate the coordinate of vertical point around the turning point
As PIC6-42 shown, point 1 is located around the turning point JD41, the vertical point of P 1 are both existed in 6th and 7th straight line.

PIC6-42 Drawing of the turning point JD41


If the linear element is lacked (L Eleme: 0), N6 will calculate the vertical point on 7th straight line in automatically, with edge distance 2.508 m ; when L Element is 6 , N6 will calculate the vertical point on 6nd straight line, with edge distance 4.694m.

(a)

(e)

(b)

(f)

(c)


(d)

(h)

### 9.4 Case Study - H Curve A13 in High-speed Road

### 9.4.1 Design Drawing for A13

The character of this case is that the road included a LongChainage. The data listed below:

PIC6-44: Drawing of high-speed road A13

| NO | Pile No. <br> \& Coordinate |  | Turning Angle | Features /m |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Radius | Transit Parameter | Transit Length | Tangent Length | Total Length | Straight Line |
| QD | P | YK207+300 |  | $\alpha_{\text {QD.JD60 }}=216^{\circ} 59^{\prime} 50.71^{\prime \prime}$ (Inverse calculate from QD and JD60) |  |  |  |  |  |  |
|  | N | 2758265.864 | 225.091 |  |  |  |  |  |  |
|  | E | 488148.591 |  |  |  |  |  |  |  |
| JD60 | P | YK207+859.026 |  | $27^{\circ} 27^{\prime} 44.6^{\prime \prime}(\mathrm{Z})$ | 1100 | 378.1534 | 130 | 339.935 | 657.240 |
|  | N | 2757819.391 |  |  |  |  |  | 725.622 |  |
|  | E | 487812.181 | 378.1534 |  |  | 130 | 339.935 |  |  |
| ZD | P | YK208+906.056 | $\alpha_{\text {JD60-2D }}=189^{\circ} 32^{\prime} 06.05^{\prime \prime}$ (Inverse calculate from ZD and JD60)Long YK208 $+300=$ YK $208+298.102$Chng YK208 $+300-$ K $208+298.102=1.898 \mathrm{~m}$ |  |  |  |  |  |  |
|  | N | 2756774.472 |  |  |  |  |  |  |  |
|  | E | 487636.665 |  |  |  |  |  |  |  |

FORM 6-9: Vertical curve and slope in high-speed road A 13

| PT | PILE | $H / \mathrm{m}$ | $i / \%$ | $R / \mathrm{m}$ | $T / \mathrm{m}$ | $E / \mathrm{m}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SQD | YK207+100 | 304.144 | -1.52 |  |  |  |
| SJD1 | YK207+430 | 299.128 | -2.853 | 14000 | 93.303 | 0.311 |
| SJD2 | YK207+900 | 285.719 | 1.3 | 8010 | 166.325 | 1.727 |
| SJD3 | YK208+630 | 295.185 | 2.095 | 48000 | 190.871 | 0.379 |
| SZD | YK209+400 | 311.319 |  |  |  |  |

### 9.4.2 Transfer the Form into Linear Elements

JD60 is a symmetrical horizontal curve, 1st and 2nd transit curve is complete with length $\mathrm{Lh} 1=\mathrm{Lh} 2=130 \mathrm{~m}$. The full length of curve: $\mathrm{L}=$ 657.24 m . So the length of circular curve is $\mathrm{Ly}=\mathrm{L}-\mathrm{Lh} 1-\mathrm{Lh} 2=657.24-$ $130-130=397.24 \mathrm{~m}$.

In this case, there are 5 elements included, QD-JD60 line, 1st transit curve + circular curve + 2nd transit curve in JD60, and JD60-ZD line. List the data from PIC 6-44. The length of 2nd, 3nd and 4th element should be minus because of the direction of those element.

FORM 6-10: Linear element form for JD60

| PT | Pile No. | $x / \mathrm{m}$ | $y / \mathrm{m}$ | Azimuth Angle $\alpha_{\mathrm{QD}}$ |
| :---: | :---: | :---: | :---: | :---: |
| QD | $\mathrm{YK} 207+300$ | 2758265.864 | 488148.591 | $216^{\circ} 59^{\prime} 50.71^{\prime \prime}$ |
| No | $R_{\mathrm{s}} / \mathrm{m}$ | $R_{\mathrm{e}} / \mathrm{m}$ | $L^{*} / \mathrm{m}$ | Note |
| 1 | 0 | 0 | 225.091 | QD $\rightarrow$ JD60 Straight Line |
| 2 | 0 | 1100 | -130 | $1^{\text {st }}$ Complete transit curve |
| 3 | 1100 | 1100 | -397.24 | Circular curve |
| 4 | 1100 | 0 | -130 | $2^{\text {nd }}$ Complete transit curve |
| 5 | 0 | 0 | 725.622 | $J D 60 \rightarrow$ ZD Straight Line |

### 9.4.3 How to Use N6+ to Calculate the Road

### 9.4.3.1 Create a new file as the current job.

Press 4.Programs, 6.Roads, 1.File and 1.Select a File to enter the file selection page (pic d). The system will select the latest file as the current one in default. Press [F2]LIST and [F1]NEW to create a new name "JD60" (pic f), [F4]ENT to confirm and back to the file list. Move the cursor to line JD60 (pic g), press [ENT] to set (pic h).


### 9.4.3.2 Input the designed value of horizontal curve

(1) Input the starting value

Press 2.Input H Curve in "Roads" and enter the elements list (pic a); Press [F4]ADD to add a new element (pic b) based on the FORM 610. Press [F4]ENT to confirm and back to the elements list (pic c). Press
[F4]ADD to check the latest data of starting point (pic d)

## (2)Input the value of linear elements

Pic e-n shows the steps to input the data of 1 st - 5 nd elements from FORM 6-10. Press [ESC] and then back to the element list (pic p).


### 9.4.3.3 Input the value of vertical curve

Press 3.Input V Curve to enter the slope list (pic a). Press [F4]ADD to input the data of starting point, slope point and ending point as below picture shown.

(a)

(e)

(b)

(f)

(c)

(g)

(d)

| SQD | 207109.000 * |  |
| :---: | :---: | :---: |
| SJDE1: | 20743 .609头 |  |
| SJD 32 : | 2079 90.009 |  |
| SJD 93: | 20863 . 099 ¢ |  |
| SJD 34: | $209400.006{ }^{\text {c }}$ |  |
| EDIT | DEL. | AD |
| $0$ | $\begin{gathered} 0 \\ \hline F 3) \\ \hline \end{gathered}$ | $\begin{gathered} 0 \\ \hline \text { F4 } \end{gathered}$ |

(h)

### 9.4.3.4 Input the data of Short-Chainage

Press 4.InputRepturePile to enter the list of Short-Chainage (pic a), press [F4]ADD to input a new data for Long-Chainage (pic b) as picture shown. Press [F4]ENT to the next page.

(a)

(b)

(c)

(d)

### 9.4.3.5 Calculate the data of main points

Press 5.Cal MainPt Data to calculate and get the result of pile number, coordinate and height for ending point (pic b).


FORM 6-11: The comparison between calculated value and designed value for JD60

|  | Pile | $x / m$ | $y / m$ | $\alpha$ |
| :---: | ---: | ---: | ---: | ---: |
| Calculated | YK208+906.055 | 2756774.473 | 487636.665 | $189^{\circ} 32^{\prime} 06^{\prime \prime}$ |
| Designed | YK208+906.056 | 27564774.472 | 487636.665 | $189^{\circ} 32^{\prime} 06.05^{\prime \prime}$ |
| Differ | -0.001 | 0.001 | 0.000 | $-0^{\circ} 00^{\prime} 00.05^{\prime \prime}$ |

### 9.4.3.6 Layout points

As PIC 6-50 shown, the Long-Chainage is located at 5th straight line. This chapter will describe how to calculate the coordinate of extra piles behind or after the Long-Chainage.

PIC 6-50: Drawing of the Long-Chainage on 5th straight line

(1)Calculate the coordinate of extra pile YK208+298.102 behind the Long-Chainage

Press 4.LAYOUT PT under Roads, press the pile number 208298.102 which located behind the Long-Chainage (pic b). Press [F4]ENT and [F4]Mide to check the confirmation the repeat piles in LongChainage (pic d).

Press [F3]After to select the pile number after the Long-Chainage (pic e). The coordinate of middle pile same to the coordinate of P2. Calculate the coordinate of pile 208298.102 before the LongChainage based on same steps, the result shown as pic h. The coordinate of middle pile same as Pl .

(a)

(e)

(b)

(f)

(c)

(g)

(d)

(h)
*Note: when calculate the coordinate of extra pile YK208+298.102, there are two points, P1 and P2 existed in the same time (PIC 650). Those two points are not overlapped but share the same pile number. That is because the extra pile YK208+298.102 is the backpile from the Long-Chainage precisely.
(2) Calculate the coordinate of extra pile YK208+300 before the Long-Chainage
Press [ESC]-[F1]EDIT to enter the pile number 208300 (pic b), press [F4]ENT and [F4]Mide (pic g). Press [F3]After to select the pile number after the Long-Chainage (pic e). The coordinate of middle pile same to the coordinate of P1.

Calculate the coordinate of pile 208300 before the Long-Chainage based on same steps, the result shown as pic $h$. The coordinate of middle pile same to the coordinate of P3.

(a)

(e)

(b)

(f)

(c)

(g)

(d)

(3) Calculate the coordinate of extra pile YK208+299 belonging the Long-Chainage
According to PIC 6-50, pile YK208+299 belonging to the LongChainage, it included two points back and front the repeat area.

Press 4.LAYOUT PT (pic a) under road menu, input the pile number 208299 (pic b), press [F4]ENT- [F4]Mide- [F3]After to select the repeat area (pic e). Calculate the coordinate of extra pile YK208+299 before the Long-Chainage area. The coordinate of those two points are not the same.

(4) Calculate the coordinate of extra pile YK208+298.101

Press 4.LAYOUT PT under Roads, press the pile number 208298.101 (pic b). Press [F4]ENT and [F4]Mide to check the coordinate (pic d). The pile is located outside the Long-Chainage area, and only existed one point.

(5) Calculate the coordinate of extra pile YK208+300.001

Press [ESC]-[F1]EDIT to enter the pile number 208300.001 (pic e), press [F4]ENT and [F4]Mide (pic g). The extra pile YK208+300.001 is located outside the Long-Chainage area, and only existed one point.

### 9.4.3.7 Inverse calculation

Input the coordinate of P1/P2/P3 to calculate the pile number and the coordinate of its middle pile.
(1) Calculate the pile number of Pl based on its coordinate Press 5.Coord Inverse (pic a) under the road menu. Press [F3]NEZ and input the coordinate of P1 (pic c). Press [F4]ENT in two times to search the number of linear element in automatically (pic e/f). The pile number YK208_300 will show on the screen (pic e).
Press [F1]NEXT and [F3]NEZ, decrease the x coordinate of Pl to 0.001 m (pic h). Press [F4]ENT in two times to search the number of linear element in automatically (pic j/k). The pile number of this vertical point should be YK208+298.103 (pic j).
The difference of HD between those two points is 0.001 m , but the difference of pile number is YK208+300-K208+298.103=1.897m. That is caused by the vertical point of those two points crosses the LongChainage precisely.


(2) Calculate the pile number of P2/P3 based on its coordinate

Press [F1]NEXT under "Inverse Result" page (pic k), press [F3]NEZ to input the coordinate for the next point (pic a). Press [F4] two times to search the number of linear element in automatically (pic c/d). The pile number of the vertical point should be YK208+298.102 (pic c). Repeat the steps for P3, the result shown as pic $g-h$. The pile number of this vertical point is YK208+300 (pic g).


### 9.5 Case Study - Road in Residence Community

### 9.5.1 Design Drawing

The character of this case is that the road included two turning point JD1 and JD2, the angle turns left with nearly 90 degrees. In this chapter, we will calculate the data for $\mathrm{P} 1 / \mathrm{P} 2$ as an example.

PIC 6-52: Design drawing for road in residence community from TianJin, China

| 8 | PT | Pile No. | $x / \mathrm{m}$ | $y / \mathrm{m}$ | Azimuth | HD /m |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| II | QD | K0+000 | 292965.1179 | 137512.9189 |  |  |
| $\overrightarrow{0}_{0}$ | JD1 | K0+047 | 292918.4332 | 137518.3543 | $90^{\circ} 00^{\prime} 00^{\prime \prime}(\mathrm{L})$ |  |
| $\stackrel{N}{\sim}$ | JD2 | K0+116.603 | 292926.4827 | 137587.4903 | $90^{\circ} 00^{\prime} 28.3^{\prime \prime}(\mathrm{L})$ | 10.317 |
| - | ZD | K0+126.920 4 | 292936.7307 | 137586.2957 |  | 10.3174 |

(1) $\begin{aligned} & 7 \\ & 1 \\ & 8 \\ & 8\end{aligned}$


### 9.5.2 Transfer the Form into Linear Elements

There are 3 line elements from PIC 6-57, including 2nd and 3nd direct-turning line. List the data below on FORM 6-12. Consider that the road turns left on JD1 and JD2, so the deviation (azimuth angle) should be minus.

FORM 6-12: Linear element

| PT | Pile No. | $x / m$ | $y / m$ | Azimuth Angle $\alpha \mathrm{QD}$ |
| :---: | :---: | :---: | :---: | :---: |
| QD | $\mathrm{K} 0+000$ | 292965.1179 | 137512.9189 | $173^{\circ} 21^{\prime} 32.7^{\prime \prime}$ |
| No | $R_{\mathrm{S}} / \mathrm{m}$ | $R_{\mathrm{e}} / \mathrm{m}$ | $L^{*} / \mathrm{m}$ | Note |
| 1 | 0 | 0 | 47 | Straight Line |
| 2 | 0 | 0 | 69.603 | Devi: $-90^{\circ}$ |
| 3 | 0 | 0 | 10.3174 | Devi: $-90^{\circ} 00^{\prime} 28.3^{\prime \prime}$ |

### 9.5.3 How to Use N6 to Calculate the Road

### 9.5.3.1 Create a new file as the current job.

Press 4.Programs, 6.Roads, 1.File and 1.Select a File to enter the file selection page (pic d). Press [F2]LIST and [F1]NEW to create a new
name "180115_1" (pic f), [F4]ENT to confirm and back to the file list. Move the cursor to line JD60 (pic g), press [ENT] to set (pic h).

(a)

(e)

(b)

(f)

(c)


(d)

(h)

### 9.5.3.2 Input the designed value of horizontal curve

(1) Input the starting value

Press 2.Input H Curve in "Roads" and enter the elements list (pic a);
Press [F4]ADD to add a new element (pic b) based on the FORM 612. Press [F4]ENT to confirm and back to the elements list (pic c). Press [F4]ADD to check the latest data of starting point (pic d).
(2)Input the value of linear elements

Pic e-j shows the steps to input the data of 1st-3rd elements from FORM 6-12. Press [ESC] and then back to the element list (pic k).


*Note: After input the length of line in pic e, the cursor will not move to the deviation line by pressing [ENT] or [F4]ENT. The system will skip to pic-f directly. Please press [ 7 ] to move the cursor to the next line.

### 9.5.3.3 Calculate the data of main points

Press 5.Cal MainPt Data to calculate the data of main point; the ending pile, coordinate of middle pile and height will show on the screen (pic a). Press [F1]Last to check the coordinate one by one (pic b-d).


FORM 6-13: The comparison between calculated value and designed value

|  | Pile No | $x / m$ | $y / m$ | $\alpha$ |
| :---: | :---: | :---: | :---: | :---: |
| Calculated | $K 0+126.920$ | 292936.731 | 137586.296 | $353^{\circ} 21^{\prime} 04^{\prime \prime}$ |
| Designed | $K 0+126.9204$ | 292936.7307 | 137586.2957 | $353^{\circ} 21^{\prime} 03.9^{\prime \prime}$ |
| Differ | -0.0004 | 0.0003 | 0.0003 | $0^{\circ} 00^{\prime} 00.1^{\prime \prime}$ |

### 9.5.3.4 Inverse Calculation

(1) Inverse calculation of Pl

As PIC 6-57 shown, the vertical point of P1 existed on both 1st and 2nd straight line. N6 will select the minimum distance to calculate the vertical point in default, so the vertical point on 2 nd line will show
on the screen instantly. If you input the linear element " 1 " before calculation, the result will be the vertical point on 1st line.

Press 5.Coord Inverse under the road menu. Press [F3]NEZ to input the coordinate of Pl (pic a). Press [F4]ENT in two times to search the number of linear element in automatically (pic c/d). The vertical point of P1 is located on 2nd line, distance -2.628m (pic c).

Press [F1]NEXT, [F3]NEZ, [F4]ENT, input the line element 1 and [F4]ENT to calculate (pic e-h). The vertical point of P1 is located on 1st line, distance -5.107m (pic g).

(a)

(d)
(e)

(b)

(I)
(c)


(g)

(h)
(2) Inverse calculation of P2

As PIC 6-57 shown, the vertical point of P2 existed on both 2nd and 3rd straight line. N6 will select the minimum distance to calculate the vertical point in default, so the vertical point on 3rd line will show on the screen instantly. If you input the linear element "2" before calculation, the result will be the vertical point on 2nd line.

Press [F1]NEXT, [F3]NEZ to input the coordinate of P1 (pic a). Press [F4]ENT in two times to search the number of linear element in
automatically (pic $\mathrm{k}-\mathrm{I}$ ). The vertical point of P2 is located on 3rd line, distance -2.299m (pic k).

Press [F1]NEXT, [F3]NEZ, [F4]ENT, input the line element 2 then press [F4]ENT to calculate (pic o-p). The vertical point of P2 is located on 2nd line, distance -3.975m (pic o).

(i)

(m)

(j)

(n)

(k)

(o)

(1)


### 9.6 Case Study - Roads in Tunnel

There is only one straight line included in this horizontal curve of tunnel. The linear elements listed on FORM 6-14. The vertical curve is an inclined line, with starting pile, ending pile and height, without changing point. The data listed on FORM 6-15.

FORM 6-14: the data in tunnel by linear elements method

| PT | Pile No. | $x / \mathrm{m}$ | $y / \mathrm{m}$ | Azimuth Angle $\alpha$ |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| QD | HK0+000 | 3976503.762 | 483718.913 | $104^{\circ} 11^{\prime} 04^{\prime \prime}$ |  |
| ZD | HKO+035.213 | 3976495.133 | 483753.052 | $104^{\circ} 11^{\prime} 04^{\prime \prime}$ |  |
| No | $\mathrm{Rs} / \mathrm{m}$ | $\mathrm{Re} / \mathrm{m}$ | $\mathrm{L} / \mathrm{m}$ | Devi | Type |
| 1 | 0 | 0 | 35.213 | 0 | Line |

FORM 6-15: vertical curve and slope angle in tunnel

| PT | Pile No. | $H / m$ | $i / \%$ |
| ---: | :--- | :--- | :---: |
| SQD | HKO +000 | 1024.612 | 5.198 |
| SZD | HKO+035.213 | 1026.4425 |  |

### 9.6.1 Create a new file as the current job.

Press 4.Programs, 6.Roads, 1.File and 1.Select a File to enter the file selection page.

Press [F2]LIST and [F1]NEW to create a new name "180115_2" and set this file as the current job (pic h).


### 9.6.2 Input the designed value of horizontal curve

(1) Input the starting value

Press 2.Input H Curve in "Roads" and enter the elements list (pic a); Press [F4]ADD to add a new element (pic b) based on the FORM 614. Press [F4]ENT to confirm and back to the elements list (pic c). Press [F4]ADD to check the latest data of starting point (pic d).
(2)Input the value of straight line

Pic e-f shows the steps to input the data of the sole line from FORM 6-12. Press [ESC] and then back to the element list (pic g).

(a)

(b)

(c)

(d)


### 9.6.3 Input the designed value of vertical curve

Press 3.Input V Curve to enter the slope list (pic h). Press [F4]ADD to input the pile number and height of starting point, pile number and height of ending point as below:


### 9.6.4 Calculate the data of main points

Press 5.Cal MainPt Data to calculate and get the result of pile number, coordinate and height for ending point (pic b). Press [F1] Last to check the main points (pic c).

(a)

(b)

(c)

(d)

### 9.6.5 Layout points

Press 4.LAYOUT PT under road (pic a), input the extra pile 10 m (pic b). Press [F4]ENT and [F4]Mide to calculate the coordinate of middle pile (pic d).


## 10.ADJUSTMENT \& INFORMATION

10.1 Adjustment

Press I.ADJUSTMENT in 2nd page of Menu. It includes four commands: V0 Adjustment, Collimation, Horizontal Axis and V0/Axis Const. The last V0/Axis Const. Will display the results about the previous three commands. Please execute the last command before the 1 st to 3rd command to clear the existed results.

(a)

(b)

Please open the sensor and well-settled the total station before execute the commands. The horizontal angle should be HR (horizontal right), and V angle should be set as zenith 0 .

### 10.1.1 VO Adjustment (i Angle)

Calculate the error of vertical disk to adjust the vertical reading by measuring a clear target in both two sides.
Aiming at a target in HL, press 1.V0 Adjustment (pic b) and [F4]OK. Rotate the equipment to aim at the same point in HR (pic c), press [F4]OK to finish the adjustment. It will display the error value of vertical disk (pic d), press [F4]YES to confirm.


If the vertical angle is Zenith $0, i=\left(L+R-360^{\circ}\right) / 2$
If the vertical angle is Horizontal $0, i=\left(L+R-180^{\circ}\right) / 2$ or $\left(L+R-540^{\circ}\right) / 2$

### 10.1.2 Collimation (2C)

Calculate the error of 2C to adjust the horizontal reading, by measuring a clear target in two sides.

Aiming at a target in HL, press 2.Collimation (pic b) and [F4]OK. Rotate the equipment to aim at the same point in HR (pic c), press
[F4]OK to finish the adjustment.

$$
2 \mathrm{C}=\mathrm{L}-\left(\mathrm{R} \pm 180^{\circ}\right)
$$



### 10.1.3 Horizontal Axis

Calculate the error of horizontal axis to adjust the horizontal reading, by measuring a target with vertical angle: $\pm 10^{\circ} \sim \pm 45^{\circ}$ in both two sides. Aiming a target in HL with vertical angle: $\pm 10^{\circ} \sim \pm 45^{\circ}$, then press 3 . to enter the Horizontal Axis page. (pic b). Press [F4]OK for 10 times.
Rotate the equipment to aim at the same point in HR (pic c), then press [F4]OK for 10 times to finish the adjustment.

*Please adjust the i angle, 2C and horizontal axis after the longterm shipment or any other vibrations.

### 10.1.4 VO/Axis Const.

Press 4.V0/Axis Const under "adjustment" menu.

VADJ_T and HADJ_T refer to the sensor error when install the electric sensor.

Press [F3]OFF to close the adjustment of horizontal axis and 2C error.
Press [F4] to open.
Press [F1]OSET to clear the previous result to zero.


### 10.1.5 Sensor Adj.

In Face 1, Aim on target center of collimator, then press SET
Rotate unit to face 2, Aim on same target again, then press SET. It will be done.

### 10.2 Instrument Constant \& Information

### 10.2.1 Inst. Constant

Press 2.INST.CONSTANT in the 2nd page of Menu(pic b). Don't modify the value without the authorization.


### 10.2.2 Information

Press 3.Information in the 2nd page of Menu (pic c)

MB: 03/20180126 - Mainboard 03, update date is Jan.26th, 2018 EDM: 05/20161110-EDM 05, update date is Nov.10th, 2016 CCDV: 19/20160629 - Horizontal Disk 19, update date is Jun.29th, 2016

CCDH: 19/20160629 - Vertical Disk 19, update date is Jun.29th, 2016 TILT: 01/20131015-Tilt 01, update date is Nov.10th, 2016

